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11. Using a puller, carefully remove the inner shaft bearing from the footplate.

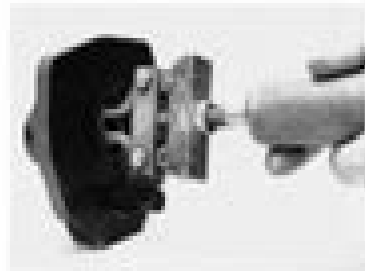


image 0001-12

12. Using a hydraulic press, press the outer shaft bearing out of the housing from the inside.

Inspection

1. Clean all the parts in cleaning solvent.
2. Check the shaft for bearing surface wear. Replace the shaft if any noticeable wear exists.
3. Check the housing mating surfaces for wear/gaps. Check by placing on a surface plate or other known flat surface. Replace if any measurable wear exists.
4. Check the housing and footplate for cracks and replace if necessary.
5. Carefully inspect all pump parts, including the footplate, for cracks, wear, or damage.
6. Replace all bearings.
7. Put the piston rod into the pump to remove the piston from the cylinder block. Inspect the piston and the bore in the cylinder block for wear and damage. Inspect the face of the cross at each of the pistons for wear and damage. Inspect the bearing of the piston guide for wear and damage. Any of the parts are worn or damaged, replace the rotating group.

Assembly

1. Put the footplate in a press. Press the new inner shaft bearing into the footplate until the face of the inner shaft bearing is 0.5 to 0.6 (0.02 to 0.024 in) below the face of the footplate.
2. Put the housing in the press so the face for the outer shaft bearing is up. Press the new outer shaft bearing into the housing until the face of the outer shaft bearing is just below the outer face of the inner snap ring.
3. Install the spring, spring retainer, pivot bushes and washers into the housing.



image 0001-13

4. Install the new pivot bearings and inner races in the housing.



image 0001-14

Image 0001

8225-12

5. Apply petroleum jelly to the new O-rings and install the O-rings in the housing. Install the bearing caps and snap rings. If necessary, lightly tap the bearing caps with a hammer to seat the snap rings.



image 0001-15

6. Install a new inner snap ring onto the shaft. Install the new thrust bearing and thrust washers. Install the new outer snap ring.



image 0001-16

7. Put the housing in a press so the opening for the seal is up. Slide the shaft into the housing until the thrust bearing race seats against the outer face of the housing.

8. Install the washers.

9. Lubricate the lip of the seal with petroleum jelly and start the seal onto the shaft. The lip of the seal must be toward the housing. Be careful not to damage the lip of the seal.

10. Drive the seal into the housing to the depth shown.

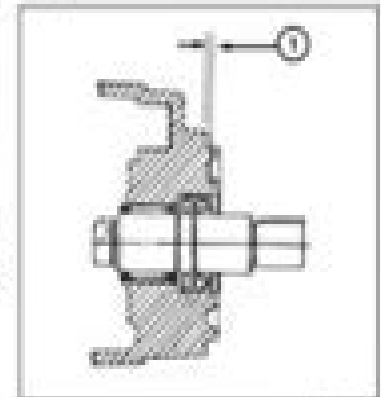


image 0001-17

1. Depth: 0.11 (0.0044 in)

Image 0001

Hesston 560 Round Baler Owners Manual

WJ Hussar



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