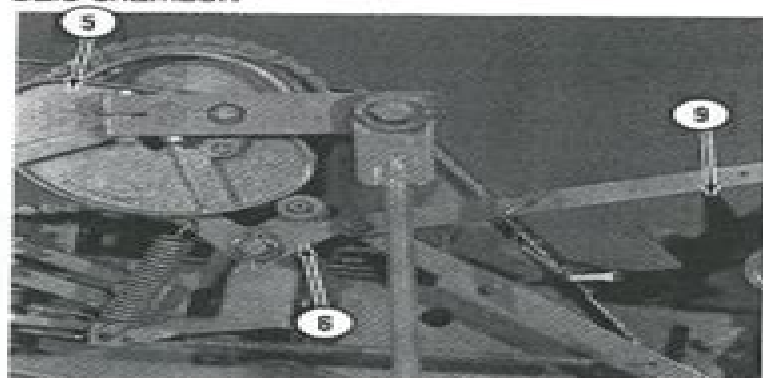


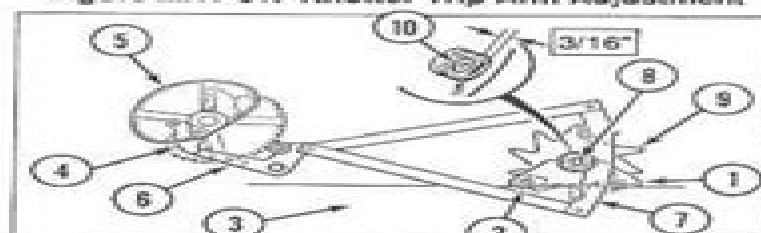
# KNOTTER TRIP ARM ADJUSTMENT

Position the meter wheel assembly front-to-rear so the knotted trip arm is aligned with the clutch dog as shown in detail MNT-61A. Set the clearance to 3/16-inch between the metering spool and knotted trip arm when the reset arm is on the highest point of the reset cam. To make adjustment, loosen the meter wheel mounting bolts and move the support forward or rearward as necessary. Keep meter wheel shaft at right angles to bale chamber.



459-69002-3

Figure MNT-61. Knotter Trip Arm Adjustment



Detail MNT-61A

1. Support
2. Meter Wheel Mounting Bolts (-4) in slotted holes
3. Bale Chamber
4. Clutch Dog
5. Reset Cam
6. Reset Arm
7. Knotter Trip Arm
8. Shaft
9. Meter Wheel
10. Metering Spool

# GIB KEY REMOVAL AND INSTALLATION

The gib key, a tapered key with a tang on the thick end, is a combination locking device and hub retainer. The hub must have a matching tapered keyway to use with the gib key. The gib key will lock the hub in place and retain it from turning. No other device, such as a set screw, is needed other than a keyway in the shaft.

1. Remove paint from shaft on both sides of hub.
2. Drive hub away from key head, using a large punch or drift. Make sure gib key doesn't move with the hub. See detail MNT-62A.
3. Pull key, using a pinch bar or tapered punch. See detail MNT-62B.
4. Slide hub from shaft.

To install:

5. Align sheave or sprocket and place key in keyway.
6. Reseat key with hammer without moving hub on shaft as shown in detail MNT-62C.

**NOTE:** The key does not have to be driven extremely hard in order to hold.

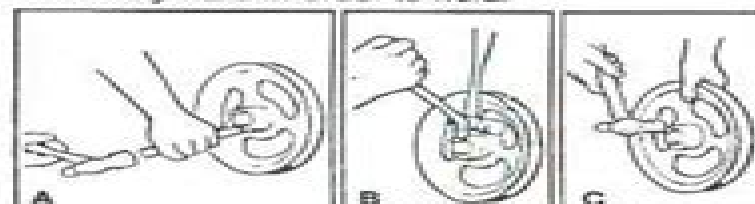


Figure MNT-62

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**R Barnett**



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