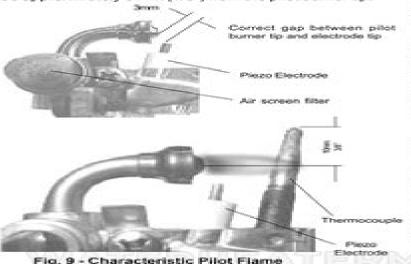
the orifice may need to be replaced, and or the air screen may need cleaning. The pilot flame should envelop approximately 10 mm (3/8") of the tip of the thermocouple. If it is too small, the pilot burner must be cleaned. To obtain a spark, the position of the Piezo igniter electrode should be approximately 3 mm (1/8") from the pilot burner tip.



To clean the pilot burner and/ or the pilot orifice : Turn off the gas at the unit. Remove the cover of the heater. To do so, pull off the temperature adjustment knob and unscrew and remove the plastic collar and unscrew the central screw located at the bottom of the front cover. Pull main cover out toward you and lift up and out . Pull the air screen off, wash it and blow any lint off (See Fig 10). The pilot orifices should also be cleaned or replaced. Do not enlarge the orifice. Do not use any wire or sharp object to clean orifices. Natural gas orifices are large enough that you can usually clean them by blowing through them. LP orifices, on the other hand, are too small to clean and should be replaced. See #3 in Trouble Shooting Section. To access the pilot orifice, remove 2 screws holding pilot assembly in place. Then loosen compression fittings to expose pilot orifice.

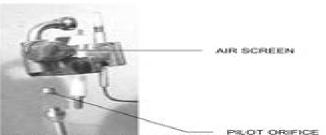


Fig. 10 - Pilot burner with air screen/ pilot orifice

Main Burner Flames: The main burner flames should be blue, with a more intense blue cone in the center core. Yellow flames could be a sign of wrong size gas orifices or dirty burners, or a blockage on the heat exchangers fins. If some burners have yellow flames while others have good flames, it is likely that dust, lint or spider webs have partially clogged the burner venturis. To clean the burners, contact a gas service person.

Mineral Scale Build-up: The AquaStar heater, when operated at lower temperatures settings, does not accumulate mineral build-up. If however, the heater is used at the higher temperature settings and the water has a high mineral content, periodic descaling may be necessary. The heating coils should be flushed with a descaling solution. Consult your dealer or Controlled Energy for instructions.

TROUBLE SHOOTING (see maintenance table)

Introduction

The AquaStar 125B burners are activated by a water flow valve. Numerous water related problems can cause this water valve to malfunction such as: Insufficient water flow volume to activate the burners at its minimum flow requirement; Dirt in the water flow valve causing it to malfunction; Sediment build-up in faucet aerators, or shower heads; Uneven pressures between cold and hot. (with single lever faucets) Plumbing cross overs. These water flow related problems can cause the heater to deliver less than its full output, or to fail to ignite or to shut down completely.

Problems are stated in upper case, bold face. Most common causes for the problems follow in order of likelihood. The suggested solutions require that the cover be taken off. To do this, remove incandescent particle tray, pull off the temperature adjustment knob and unscrew and remove the plastic collar and unscrew the central screw located at the bottom of the front cover. Pull main cover out toward you and lift up and out.

PILOT LIGHT WILL NOT LIGHT

1. No gas to the AquaStar

- A. Gas cock on gas line may not be open.
- B. Gas valve button has not been moved to "PILOT" position (♠). Slide button to right to PILOT.
- C. Gas regulator may be shut or damaged.

In-line AquaStar gas regulator jammed (usually on LP gas)

Replace or unlock the regulator. Note: The regulator furnished with the heater is designed for low gas pressure. Excessive pressure will lock it up (propane only). Locking usually happens if the gas pressure between the gas tank (propane) and the water heater's gas regulator has not been reduced. See page 2 for recommended correct gas pressure. To unlock a regulator, consult your gas supplier.

Pilot orifice clogged and/or air screen dirty, or pilot gas filter is dirty.

Clogging of the pilot burner can be caused by dust and any suspended matter contained in the ambient air.

Hege 125b Operator Manual

JE Gale

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