

## Gearbox - Remove Transfer box

### Pre operation

Transfer shaft - Remove (B1141)

1. After removing the gear shaft, push the shaft to the front transmission.
2. Push the front gear shaft (1) from the transfer box control lever.
3. Remove the mounting plate (2) and remove the transfer box as an assembly.

**NOTE:** Check the oil level for the transfer box by removing the drain plug on the transfer box.

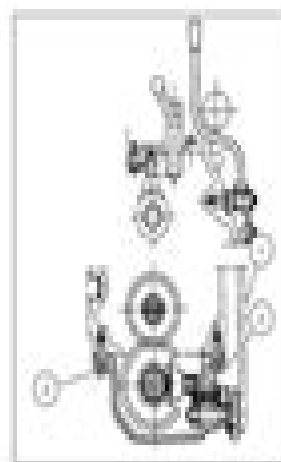


Image 1

### Post operation

Transfer - Reassemble Transfer box (B1142)

## Gearbox - Disassemble Transfer box

### Pre operation

Transfer - Remove Transfer box (B1141)

1. Use a pin to remove the oil plug (1) from the transfer box (2) and the gear shaft (3).
2. Push the transfer gear shaft (4) forward and disengage the box (2) and remove the other gear (5), springs (6) and shaft bearing (7) from the transfer box.
3. Check the other gear shaft, the gear supports and shaft bearing for any wear or damage. Replace as necessary.

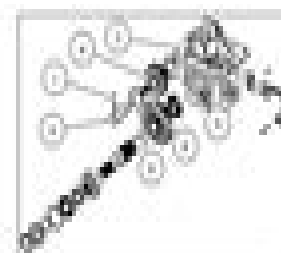


Image 1

### 4. Remove the following

- Shaft Seal Ring - (8)
- Shaft Seal - (9)
- Retaining Ring - (10)
- Output shaft - (11) with bearing - (12) and seal - (13)

**NOTE:** Check a shaft seal ring on each side of the shaft seal (8) and shaft seal (9) and check that there is no damage to the shaft and pull the parts from the gear box.

5. Remove the input shaft gear (14) and withdraw the pin (15) from the shaft.

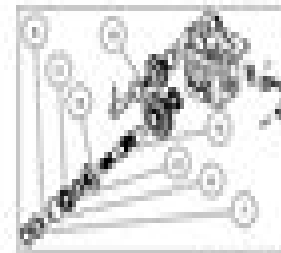


Image 1

### 6. To remove shift lever

- Extract the plug (16) with sliding action (17)
- Remove Output Plunger Spring (18)
- Remove Output Plunger (19)
- Remove Pin (20)
- Remove input plunger lever (21) from case

7. To remove the bearing (22) use a slide bearing puller.

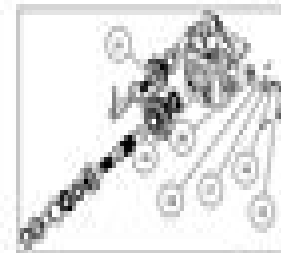


Image 1

### Post operation

Transfer - Reassemble Transfer box (B1142)

# Elox Workmaster 45 Manual

**S Ashworth**



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## **Table of Contents Elox Workmaster 45 Manual**

1. Understanding the eBook Elox Workmaster 45 Manual
  - The Rise of Digital Reading Elox Workmaster 45 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Elox Workmaster 45 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Elox Workmaster 45 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Elox Workmaster 45 Manual

- Personalized Recommendations
- Elox Workmaster 45 Manual User Reviews and Ratings
- Elox Workmaster 45 Manual and Bestseller Lists
- 5. Accessing Elox Workmaster 45 Manual Free and Paid eBooks
  - Elox Workmaster 45 Manual Public Domain eBooks
  - Elox Workmaster 45 Manual eBook Subscription Services
  - Elox Workmaster 45 Manual Budget-Friendly Options
- 6. Navigating Elox Workmaster 45 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Elox Workmaster 45 Manual Compatibility with Devices
  - Elox Workmaster 45 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Elox Workmaster 45 Manual
  - Highlighting and Note-Taking Elox Workmaster 45 Manual
  - Interactive Elements Elox Workmaster 45 Manual
- 8. Staying Engaged with Elox Workmaster 45 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Elox Workmaster 45 Manual
- 9. Balancing eBooks and Physical Books Elox Workmaster 45 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Elox Workmaster 45 Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Elox Workmaster 45 Manual
  - Setting Reading Goals Elox Workmaster 45 Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Elox Workmaster 45 Manual

- Fact-Checking eBook Content of Elox Workmaster 45 Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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