MG Midget 1961-1974 Workshop Manual

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Section A.17

VALVE GUIDES

Removing

Remove the cylinder head as shown in Section A.12.

Remove the appropriate valve and spring as in Section A.14. Rest the cylinder head with its machined face downwards on a clean surface and drive the valve guide downwards into the combustion space with a suitably sized drift. This should take the form of a hardened-steel punch $\frac{1}{2}$ in. (13 mm.) in diameter and not less than 4 in. (100 mm.) in length, with a locating spigot $\frac{5}{16}$ in. (7·94 mm.) diameter machined on one end for a length of 1 in. (2·5 cm.) to engage the bore of the guide.

Refitting

When fitting new valve guides they should be driven in from the top of the cylinder head. The inlet valve guides must be inserted with the largest chamfer at the top, and the exhaust valve guides should have their counterbored ends at the bottom. The valve guides should be driven into the combustion spaces until they are $\frac{7}{16}$ in. (11·1 mm.) above the machined surface of the valve spring seating (see Fig. A.11).

Section A.18

VALVE ROCKER CLEARANCE

Check the clearance between the valve stem and the valve rocker, using a feeler gauge, when the valve is in the fully closed position. The clearance must be to the dimensions given in 'GENERAL DATA'.

To adjust, hold the rocker adjusting screw with a screwdriver and slacken the locknut. Screw the adjusting screw until the correct clearance is obtained. Hold the adjusting screw against rotation and lock it in position with the locknut, then recheck the clearance.

To avoid unnecessary turning of the crankshaft to ensure that the valve being checked is in the fully closed position, check the valve rocker clearance in the following order:

Adjust No. 1 rocker with No. 8 valve fully open.
" " 3 " " 6 " "
" " 4 " " 7 " "
" " 2 " " 5 " "
" " 8 " " 1 " "
" " 6 " " 3 " "
" " 7 " " 4 " "
" " 5 " " 2 " "

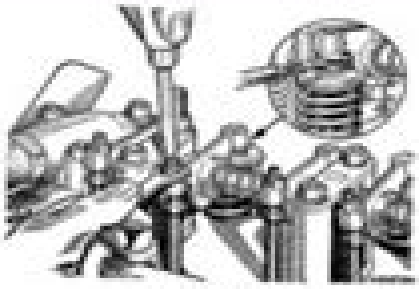


Fig. A.10

Checking and adjusting the valve rocker clearance

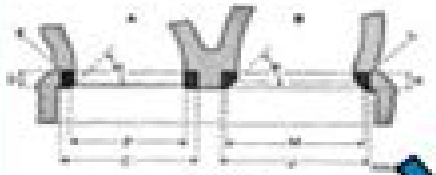


Fig. A.9

Valve seat machining dimensions

Metric Engines

A.	1·038 in. to 1·042 in. (26·365 mm. to 26·467 mm.)	B.	1·250 in. to 1·252 in. (31·750 mm. to 31·801 mm.)
C.	0·080 in. to 0·090 in. (2·032 mm. to 2·286 mm.)	D.	0·060 in. to 0·080 in. (1·524 mm. to 2·032 mm.)
E.	0·312 in. to 0·313 in. (7·925 mm. to 7·950 mm.)	F.	0·312 in. to 0·313 in. (7·925 mm. to 7·950 mm.)
G.	45°		

Cylinder head machined face to valve seating:

A.	1·5625 in. to 1·5635 in. (39·687 mm. to 39·713 mm.)	B.	1·3125 in. to 1·3135 in. (33·337 mm. to 33·363 mm.)
C.	0·080 in. to 0·090 in. (2·032 mm. to 2·286 mm.)	D.	0·060 in. to 0·080 in. (1·524 mm. to 2·032 mm.)
E.	0·312 in. to 0·313 in. (7·925 mm. to 7·950 mm.)	F.	0·312 in. to 0·313 in. (7·925 mm. to 7·950 mm.)
G.	45°		

Cylinder head machined face to valve seating (Special Equipment):

A.	1·5625 in. to 1·5635 in. (39·687 mm. to 39·713 mm.)	B.	1·3125 in. to 1·3135 in. (33·337 mm. to 33·363 mm.)
C.	0·080 in. to 0·090 in. (2·032 mm. to 2·286 mm.)	D.	0·060 in. to 0·080 in. (1·524 mm. to 2·032 mm.)
E.	0·312 in. to 0·313 in. (7·925 mm. to 7·950 mm.)	F.	0·312 in. to 0·313 in. (7·925 mm. to 7·950 mm.)
G.	45°		

Section A.19

DISTRIBUTOR DRIVING SPINDLE

Removing

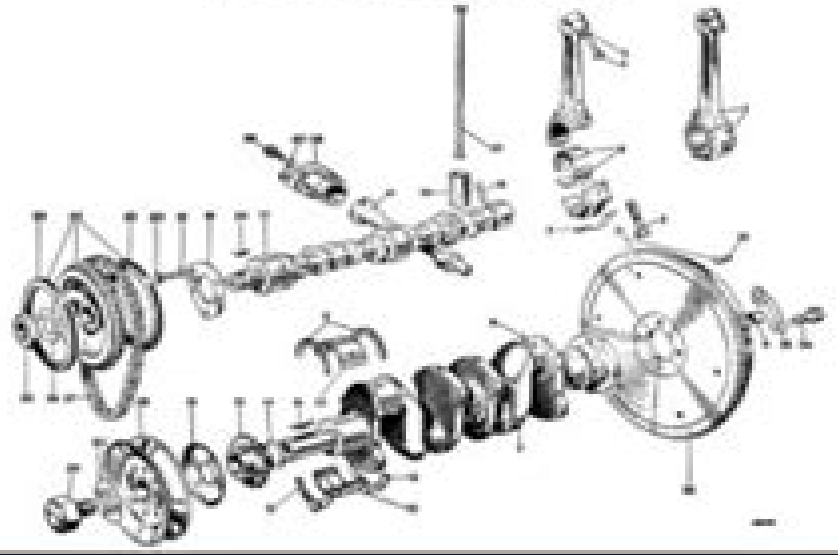
Remove the distributor as detailed in Section B.7.

Take out the screw securing the distributor housing to the cylinder block and withdraw the housing.

Screw a $\frac{5}{16}$ in. UNF. bolt approximately 3$\frac{1}{2}$ in. (89 mm.) long into the tapped end of the distributor drive spindle and withdraw the spindle.

Refitting

Turn the crankshaft until No. 1 piston is at T.D.C. on its compression stroke. When the valves on No. 4 cylinder are "rocking" (i.e. exhaust just closing and inlet just



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M Walker

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