

OPERATING INSTRUCTION

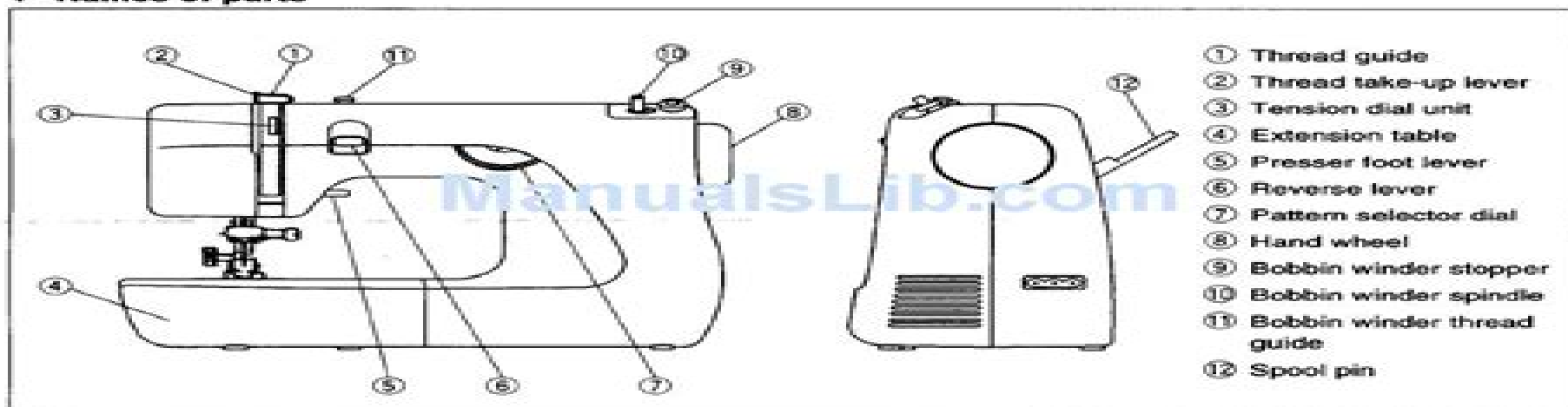
For your safety.....

1. Always turn off the power and unplug from the outlet.
When leaving the machine unattended.
When attaching or removing parts.
When cleaning the machine.
When the electric current is shut off.
2. During operation, keep an eye on sewing area.
Do not touch moving parts such as the Thread take-up lever, Hand wheel, Needle.

Before sewing

1. Clean the machine with soft cloth to prevent oil and dust from the machine.
Do not use thinner, benzine, etc. for cleaning.
2. Do not use the machine except as described in these instructions.

1 Names of parts



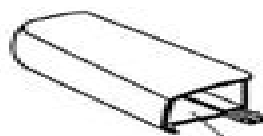
2 Free Arm sewing



For Free Arm sewing, slide the Extension table to the left and remove.

To replace Extension table.

Slide the Extension table along the Free Arm inserting tab into the slot.



Standard accessories are in vinyl bag

Accessory kit.

Standard accessories located inside the Extension table.

3 Standard accessories



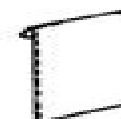
Bobbins



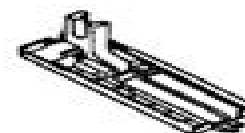
Seam ripper



Felt



Needles



Buttonhole foot

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Mergent International Manual ,2009 **The Unique Manual of Facts and Figures, of the Regular Life Ins. Companies, and Their Dividends** ,1913 The Oxford Handbook of Business History Geoffrey Jones,Jonathan Zeitlin,2008-01-25 This Handbook provides a state of the art survey of research in business history Business historians study the historical evolution of business systems entrepreneurs and firms as well as their interaction with their political economic and social environment They address issues of central concern to researchers in management studies and business administration as well as economics sociology and political science and to historians They employ a range of qualitative and quantitative methodologies but all share a belief in the importance of understanding change over time The Oxford Handbook of Business History has brought together leading scholars to provide a comprehensive critical and interdisciplinary examination of business history organized into four parts Approaches and Debates Forms of Business Organization Functions of Enterprise and Enterprise and Society The Handbook shows that business history is a wide ranging and dynamic area of study generating compelling empirical data which has sometimes confirmed and sometimes contested widely held views in management and the social sciences The Oxford Handbook of Business History is a key reference work for scholars and advanced students of Business History and a fascinating resource for social scientists in general *Moody's Manual of Investments* John Sherman Porter,1928 **Moody's International Manual** ,2000 *Journal of Education* ,1884 *Household Equipment Principles* Helen J. Van Zante,1964 *Thomas Register* ,2005 *What's New* ,1997 *Textile Technology Digest* ,1975 *Threads Magazine* ,1998 *Poor's Financial Records* ,1940 **The Compu-mark Directory of U.S. Trademarks** ,1986 **Nihon Keizai Shimbun** ,1963 *Boletín judicial* ,1982 Diario oficial de la federación Mexico,2002 Instructions for Using Singer Sewing Machine 301 Singer Manufacturing Company,1953

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