GHB-1330/ GHB-1340A:

NATE-5 Spindle taper Spindle nose DIN 55029 D11-4 (Camlock) Hole through spindle 2538 mm Spindle speeds...8 70-2000 rpm Tallistock ram travel 95 mm Tailstock quill diameter 3(2)mim Talistock taper MITT-3 Cross slide travel 160mm Too stide travel 68 mm. Tool size max 16 x 16 mm Lead screw pitch 4 month Longitudinal feeds. 36 0.04-0.8mm/r Cross feeds...36. 0.01-0.2mm/r Metric threads, 23 0.45-10mm/r Inch threads...32 3.5 - 80 TPI

Mains 400V ~3L/PE 50Hz
Output power 1,5 kW (2 HP) S1
Reference current 4 A
Extension cord (H07/RN-F): 4x1,5*
Installation fuse protection 16A

4.2 Noise emission

Acoustic pressure level (according to EN ISO 11202): Idling at maximum speed

LoA 78.4 dB/A/

The specified values are emission levels and are not necessarily to be seen as safe operating levels. As workplace conditions vary, this information is intended to allow the user to make a better estimation of the hazards and risks involved only.

4.3 Content of delivery

GHB-1330:

Machine cabinet stand Chip tray Splash guard 160mm 3-iaw universal chuck 300mm faceplate Four way tool post Steady rest Follow rest. Set of change gears 2 pcs. MT3 fixed centres. MT3/MT5 centre sleeve Threading dial Operating tools in tool box Oil can Lifting hook: Operating manual Spare parts list.

GHIB-1240A:

Machine cabinet stand Chilp tray: Splash guard 160mm 3-jaw universal chuck 200mm 4-jaw independent chuck 300mm faceplate Four way tool post Stierardy nest Follow rest. Set of change gears 2 pcs. MT3 fixed centres MT3/MT5 centre sleeve Threading dial Operating tools in tool box Oil can Lifting hook. Operating manual Spare parts list.

4.4 Machine description

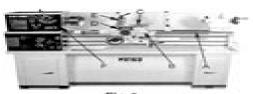


Fig 1

A....Lathe bed

B....Carriage

C....Top slide

D.....Cross slide

E....Four-way tool post

F....Headstock



Fig 2

A....Apron.

B....Talistock

C....Lead screw.

D....Feed rod

E.... Genr box

F.... Steady rest.

G....Follow rest

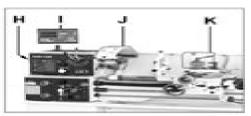


Fig. 3

H....Pulley cover

I.....3-axis digital readout (option)

J.....Chuck guard

K....Tool post guard

Transport and start up

5.1 Transport and installation

The machine will be delivered in a closed crate.

For transport use a forklift or hand trolley. Make sure the machine does not tip or fall off during transport.

The machine is designed to operate in closed rooms and can be boilted to the floor.

5.2 Assembly

If you notice transport damage while unpacking, notify your supplier immediately. Do not operate the machine!

Dispose of the packing in an environmentally friendly manner.

Clean all rust protected surfaces with petroleum, diesel oil or a mild solvent.

Unbolt the lathe from the shipping crate bottom.

Move the carriage and tailstock to the tailstock end of the bed.

Assemble lifting hook (parts fastened to the crate bottom) to lift the lathe (see Fig 4)



Flg 4

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