



6e. INSTALLATION

1. Flywheel

(a) Remove the nut and washer from the pinion shaft then using a hoist lift the flywheel into position on the flywheel hub.

(b) Secure the flywheel to the hub with the shear bolt (1-18) ensuring that the head is to the rear then tighten to 21.5 to 24.5Nm (16 to 18lbf).

(c) Locate the dogs (2-21) in the clutch hub, if these were removed, ensuring that the longest part of the leg is to the outside, then install the pins (5-21).

(d) Position the over-running clutch in the flywheel then install the washer (2-17) and nut (1-17).

(e) Tighten the nut to 204 to 406 Nm (150 to 300lbf) then install the cotter pin.

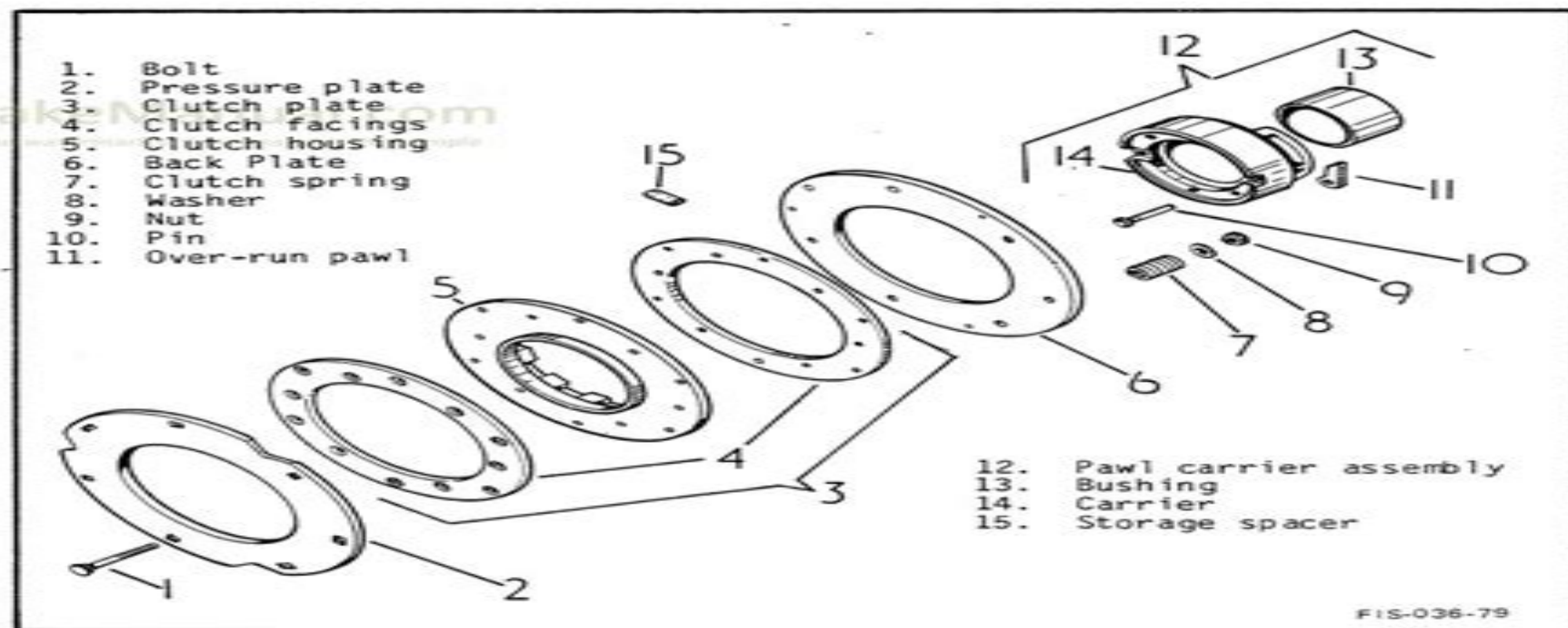


Figure 22

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Table of Contents Ih 445d Baler Manual

1. Understanding the eBook Ih 445d Baler Manual
 - The Rise of Digital Reading Ih 445d Baler Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ih 445d Baler Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ih 445d Baler Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ih 445d Baler Manual
 - Personalized Recommendations
 - Ih 445d Baler Manual User Reviews and Ratings
 - Ih 445d Baler Manual and Bestseller Lists
5. Accessing Ih 445d Baler Manual Free and Paid eBooks
 - Ih 445d Baler Manual Public Domain eBooks

- Ih 445d Baler Manual eBook Subscription Services
- Ih 445d Baler Manual Budget-Friendly Options
- 6. Navigating Ih 445d Baler Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ih 445d Baler Manual Compatibility with Devices
 - Ih 445d Baler Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ih 445d Baler Manual
 - Highlighting and Note-Taking Ih 445d Baler Manual
 - Interactive Elements Ih 445d Baler Manual
- 8. Staying Engaged with Ih 445d Baler Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ih 445d Baler Manual
- 9. Balancing eBooks and Physical Books Ih 445d Baler Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ih 445d Baler Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ih 445d Baler Manual
 - Setting Reading Goals Ih 445d Baler Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ih 445d Baler Manual
 - Fact-Checking eBook Content of Ih 445d Baler Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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