

Ideco & Cardwell Rotary Tables



Performance Data & Specifications

Model	SR-12	LR-12	SR-175	LR175	RT-17"α	SR-205	LR-205	SR-23	LR-23	LR275	RT-27"α	LR-375	RT-37"α	LR-405
A-Table opening	in (mm)	12 1/4 (290)	12 1/4 (290)	17 1/2 (440)	17 1/2 (440)	17 1/2 (440)	20 1/2 (521)	20 1/2 (521)	23 (584)	23 (584)	27 1/2 (699)	27 1/2 (699)	37 1/2 (940)	37 1/2 (940)
B-Table to aperture	in (mm)	34 (864)	44 (1118)	44 (1118)	53 1/4 (1353)	44-53 1/4 (1118-1353)	44 (1118)	53 1/4 (1353)	44 (1118)	53 1/4 (1353)	53 1/4 (1353)	53 1/4 (1353)	53 1/4 (1353)	65 (1651)
C-Overall width of base	in (mm)	35 (889)	35 (889)	38 (965)	38 (965)	38 (965)	44 1/4 (1124)	44 1/4 (1124)	45 (1143)	45 (1143)	48 1/4 (1228)	50 (1270)	58 (1473)	60 (1524)
D-Overall Length	in (mm)	52 1/4 (1327)	62 1/4 (1584)	76 (1930)	86 1/4 (2193)	76-86 1/4 (1930-2193)	76 1/4 (1930)	86 1/4 (2193)	80 (2032)	90 1/4 (2302)	94 1/4 (2407)	95 1/4 (2424)	95 1/4 (2424)	113 (2870)
E-Overall height	in (mm)	14 1/4 (371)	14 1/4 (371)	20 1/4 (514)	20 1/4 (514)	23 (584)	23 (584)	23 (584)	25 1/4 (646)	25 1/4 (646)	28 1/4 (719)	28 1/4 (719)	38 (965)	38 (965)
F-Overall Width	in (mm)	35 (889)	35 (889)	48 (1219)	48 (1219)	54 1/4 (1378)	54 1/4 (1378)	54 1/4 (1378)	58 1/4 (1480)	58 1/4 (1480)	63 (1600)	63 (1600)	73 (1854)	84 (2134)
Net Weight	lb (kg)	2250 (1011)	2400 (1089)	5000 (2267)	5950 (2699)	7500 (3402)	7000 (3175)	7200 (3266)	8200 (3714)	8340 (3783)	10,500 (4763)	10,000 (4535)	16,600 (7500)	24,500 (11,114)
Max. Table Speed	rpm	350	350	350	350	350	350	350	350	350	350	350	350	350
Break Load Cap.	lb (kg)	135 (612)	135 (612)	250 (113)	250 (113)	250 (113)	300 (136)	300 (136)	425 (193)	425 (193)	500 (227)	500 (227)	650 (295)	800 (363)
Gear Ratio		3.50:1	3.50:1	3.75:1	3.75:1	3.50:1	3.75:1	3.75:1	3.89:1	3.89:1	3.95:1	3.75:1	4.05:1	3.96:1

Highlighted areas denote Cardwell models

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Ideco Rotary Table Manual

Marcel A. Müller

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