

SPECIFICATIONS

C6 — TRANSMISSION REFILL CAPACITY

Vehicle	U.S. Quarts	Capacity Imperial Quarts	Liters
F-150 — F-350 (4 x 2), E-150 — E-350	11-3/4	9.4	11.2
F-150 — F-350 (4 x 4), Bronco	13-1/2	10.8	12.7

Use fluid meeting Ford Specification ESP-M2C138-CJ, DEXRON® II, Series D or equivalent.

SELECTIVE THRUST WASHERS (FRONT PUMP SUPPORT)

Identification Color	Thickness	
	MM	Inch
Blue	1.42-1.52	0.056-0.060
Natural (White)	1.85-1.95	0.073-0.077
Red	2.23-2.33	0.088-0.092

TRANSMISSION CLUTCH PLATE USAGE

Transmission Model	Steel	Friction	Clearance	
			MM	Inch
Forward Clutch				
PGD, PJD	4-①	4	0.533-1.158	0.021-0.045
High Clutch				
PGD, PJD	3	3	0.558-0.914	0.022-0.036
Reverse Clutch				
PJD	5-②	5	—	—
PGD	4-②	4	—	—

① Plus a waved plate (TE457) next to inner pressure plate.

② Plus a waved plate next to the piston.

CLUTCH SNAP RINGS

Part Number	Thickness		Forward	High
	MM	Inch		
307434	1.52-1.62	0.060-0.064	X	X
307126	1.75-1.82	0.069-0.074		X
307127	1.88-1.87	0.073-0.074	X	X
307128	2.20-2.10	0.087-0.083		X
307444	2.43-2.33	0.096-0.092	X	X
365641	2.89-2.79	0.114-0.110	X	
365642	3.35-3.25	0.132-0.128	X	

CHECKS AND ADJUSTMENTS

Operation	Specification
Transmission End Play	0.203-1.117 mm. (0.008-0.044 inch) (Selective Thrust Washers Available)
Torque Converter End Play	New or rebuilt 0.533 mm. (0.021 inch) max. Used 1.015 mm. (0.040 inch) max. ①
Intermediate Band Adjustment	Remove and discard locknut. Install new locknut. Adjust screw to 14 N·m (10 ft-lb) torque, then back off 1-1/2 turns. Hold screw and tighten locknut to 54 N·m (40 ft-lb).
Forward Clutch Pressure Plate-to-Snap Ring Clearance	0.533-1.158 mm. (0.021-0.045 inch)
VTV to Transmission Vacuum Diaphragm — 7.3L Diesel	6.9 in Hg Vacuum with gauge block in place. See adjustment procedure.

Operation	Specification
Selective Snap Ring Thickness	1.42-1.52 mm. (0.056-0.060 inch)
	1.62-1.75 mm. (0.064-0.069 inch)
	1.87-1.98 mm. (0.074-0.078 inch)
	2.10-2.20 mm. (0.083-0.087 inch)
	2.33-2.43 mm. (0.092-0.096 inch)
Reverse-High Clutch Pressure Plate-to-Snap Ring Clearance	2.79-2.89 mm. (0.110-0.114)
	3.25-3.35 mm. (0.128-0.132 inch)
	0.558-0.914 mm. (0.022-0.036 inch)
Selective Snap Ring Thickness	1.42-1.52 mm. (0.056-0.060 inch)
	1.62-1.75 mm. (0.064-0.069 inch)
	1.87-1.98 mm. (0.074-0.078 inch)
	2.10-2.20 mm. (0.083-0.087 inch)
	2.33-2.43 mm. (0.092-0.096 inch)

① To check end play, exert force on checking tool to compress turbine to cover thrust washer wear plate. Set indicator at zero.

CD2845-2H

Ford Automatic Transmission Fluid Specifications



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