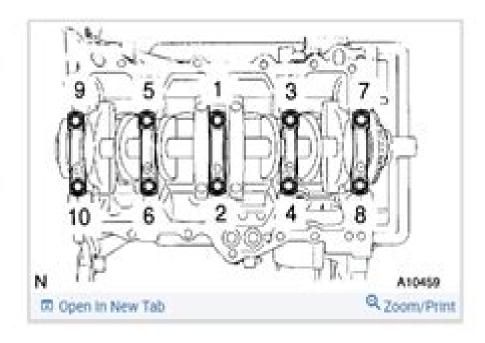
CRANKSHAFT MAIN BEARING TORQUE AND SEQUENCE



N

INSTALL BEARING CAPS

a. Install the 5 bearing caps.

HINT: Each bearing cap has a number and front mark.

- Apply a light coat of engine oil on the threads and under the head of the bearing cap bolts.
- Install and uniformly tighten the 10 bolts of the bearing cap is several passes, in the sequence shown.
 Torque:

1ST 22 Nm (220 kgf-cm, 16 ft. lbs.)

2ND Tum 901

d. Check that the crankshaft turns smoothly.

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EW Minium

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Unveiling the Power of Verbal Art: An Psychological Sojourn through Eng Big End Torque Setting

In some sort of inundated with monitors and the cacophony of immediate connection, the profound energy and mental resonance of verbal beauty often disappear in to obscurity, eclipsed by the regular assault of sound and distractions. However, nestled within the lyrical pages of **Eng Big End Torque Setting**, a fascinating function of literary brilliance that impulses with natural feelings, lies an remarkable journey waiting to be embarked upon. Composed with a virtuoso wordsmith, that enchanting opus instructions viewers on a mental odyssey, lightly revealing the latent possible and profound impact embedded within the intricate web of language. Within the heart-wrenching expanse with this evocative examination, we will embark upon an introspective exploration of the book is central styles, dissect their captivating writing fashion, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

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