19587500

HIGH-SPEED I-NEEDLE OVEREDGER MO-2504N

HIGH-SPEED 2-NEEDLE OVEREDGER MO-2514N

HIGH-SPEED SAFETY STITCHER MO-2516N

INSTRUCTION MANUAL

Congratulations on your purchase of JCKI MO-2500N Series machines.

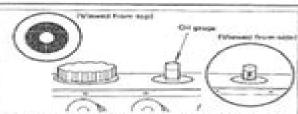
Please read this Instruction Manual carefully before using these units in order to get the most out of them and to enjoy ming them for a long time.

(For the first one month or so, aparets) the machine at about 80% speed of its max. sewing speed.

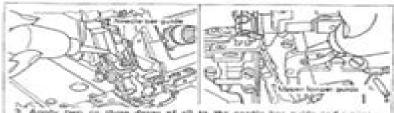
BEFORE OPERATION



1. Do not hold the cloth plate over when corying the



2. If the red color is not men when you look down or sideward at the oil gauge, supply all in accompance with "M. Lubyleutless".



3. Apply two or three drops of all to the needle bur guide and upper looper guide when opurating the machine for the first time after setup or after a long parted of diages.

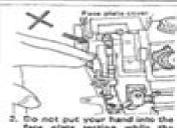


The correct machine running direction is such that the handwheel turns slockwhat as viewed fopes the handwheel's side. Never run the machine in the coverns direction.

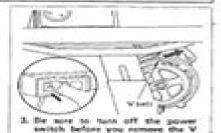
CAUTIONS IN OPERATION



1. Do not put your hand under the needle when you turn on the private and talk.



face plane section while the machine is evening.



- Messe bring your fingers or hair aloss to, or place anything on the handwheel, Vibelt, boddin winder wheel or rector during operation. It may lead to serious personal injuries.
- 5. If your mechine is provided with a belt cover, forger guard and eye pased, cover operate your machine with any af-
- 6. Do not wide off the surface of the machine head using - 1 - Associate thirteen

Juki Mo 2516n Manual

JS Bruner

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web the control circuit is based on a cmos inverter ic1 type 40106 the motor is switched by a darlington with discrete components t1 t2 ic1a inverter operates as an oscillator whose duty cycle the t2 leads so the motor receives energy is determined by r2 c2 d3 gave the inactive signal oscillator when t2 is blocked is determined by r3 p1

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