

INSTRUMENTATION QUESTIONS & ANSWERS

INTRODUCTION:

It is the branch of engineering which deals with the measurement, monitoring, display etc. of the several of energy exchanges which take place during process operations. "In short instrumentation is the study of instrument."

INSTRUMENT:

Instrument is a device, which is used to measure, monitor, display etc. of a process variable.

1. What is the process Variable?

The process Variable is:

- Flow.
- Pressure.
- Temperature.
- Level.
- Quality i.e. % O_2 , CO_2 , pH etc.

2. Define all the process Variable and state their unit of measurement. ?

Flow: Defined as volume per unit of time at specified temperature and pressure Conditions, is generally measured by positive-displacement or rate meters.

Units: kg / hr, liter / min, gallon / min, m^3 / hr, Nm^3 / hr. (gases)

Pressure: Force acting per unit Area. $P = F/A$.

Units : bar, Pascal, kg / cm^2 , lb / in^2 .

Level: Different between two heights.

Units: Meters, mm, cm, percentage.

Temperature: It is the degree of hotness or coldness of a body.

Units : Degree Centigrade, Degree Fahrenheit, Degree Kelvin, Degree Rankine.

Quality: It deals with analysis. (PH, % CO_2 , % O_2 , Conductivity, Viscosity)

3. What are the primary elements used for flow measurement?

The primary elements used for flow measurement are:

- Orifice Plate.
- Venturi tube.
- Pitot tube.
- Annubars.
- Flow Nozzle.
- Weir & Flumes.

4. What are the different types of orifice plates and state their uses?

The different types of orifice plates are:

- Concentric.
- Segmental.
- Eccentric.
- Quadrant Edge.

Concentric:

The concentric orifice plate is used for ideal liquid as well as gases and steam service. This orifice plate beta ratio falls between of 0.15 to 0.75 for liquids and 0.20 to 0.70 for gases and steam. Best results

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Ashim Kanti Dey, Manita Das



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Parsons, 1962 *ETO Oral Questions and Answers: 4th Edition* Steve Richards, 2022-06-22 NEW 4th edition For those about to sit their formal oral session with the MCA for the Electro Technical Officer Certificate of Competence CoC A set of questions and answers that will allow you to practice and exercise your knowledge prior to your interview Written by the former ETO senior lecturer from the Warsash Maritime Academy Additional questions and answers input from recent successful students A must for all budding ETO s Practice reading the questions writing and speaking your answer then look up the preferred answer Repeat many times until your interview **BIOMEDICAL INSTRUMENTATION AND**

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