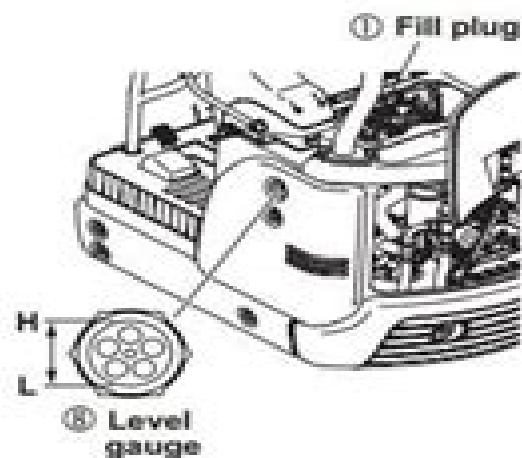


12. Operate the control levers to allow the hydraulic oil to circulate through all hydraulic circuits.
13. Lower the bucket to the ground with the arm and bucket cylinder fully retracted and stop the engine.
14. Maintain the oil level between **FULL** and **ADD** marks on the level gauge ⑧.
15. Pressurize the hydraulic tank.  
Raise the boom with the arm, boom and bucket cylinder fully extended.  
Remove the fill plug ① and then install fill plug again.
16. Lower the bucket on the ground and stop the engine.



**CAUTION**

**Hydraulic Oil Change Intervals for Breaker Works.**

Hydraulic oil should be changed in every 500 service hours.



Bucket position at the time of checking the hydraulic oil level.



Bucket position at the time of sealing off hydraulic tank.

# Ihi Nx 50 Mini Excavator Operation Manual

**Lei Shi**



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