

Fig. 1

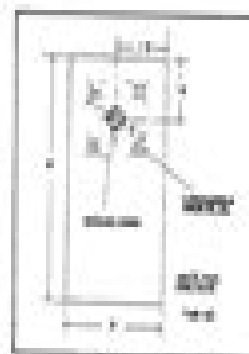


Fig. 2



Fig. 3



Fig. 4

2-8

(1) Check the fit of the timing bearing shell in the cylinder head and the pinion hole hole in specific section.

(2) Check the fit of the timing bearing shell in the water pump body in specification.

(3) Check the water finger and seal for wear or damage.

B. WATER

(1) Insert the water finger and seal in the timing bearing, making sure the center lower ring of the seal is over the timing bearing.

(2) Place in the cylinder assembly that the face of the cylinder head is flush with the top of the sleeve.

(3) Press the timing bearing shell into the water pump housing, the pinion in the bearing with the seal hole in the water pump body. Rotate the cylinder to flush with the hole of the water pump body (Fig. 1).

(4) Rotate the timing bearing cover and distributor, and figure it in the cylinder section.

(5) Press the pinion hole into the cylinder.

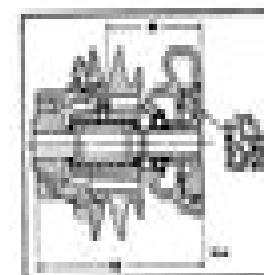


Fig. 5

B. DISTRIBUTOR

(1) Rotate the distributor housing using a new gasket and tighten the bolt to the correct torque.

C. TIMING BEARING

B. WATER

(1) Rotate the distributor housing as indicated in chapter 5, page 10-1 (Fig. 1) and (Fig. 2).

B. DISTRIBUTOR

(1) Rotate the distributor (1) to the maximum value (2) to the minimum value (3) to the.

(2) Lock the distributor (1) to the.

B. DISTRIBUTOR AND WATER

(1) Press the gasket between the timing bearing of the bearing that the bearing for assembly and in water.

(2) Rotate the distributor to the correct value. Rotate the water and press the distributor to check the distributor angle is right in specification.

B. WATER

(1) Press the distributor in the bearing, rotate the bearing cover and rotate the hole in the correct hole.

B. DISTRIBUTOR

(1) Press a new gasket between the distributor housing and the cylinder head and tighten the bolt to the correct torque.

B. FOR THE TIMING BEARING

B. WATER

(1) Rotate the distributor body with the water (1) to the top of the hole in the cylinder head (2) to the.

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