

Paragraphs 3-5

remove weight from front tires. Remove pivot pin retaining cap screw and drive out pivot pin. Unbolt and remove stay rod ball socket cap (13). Raise front of tractor and roll front axle assembly forward from under tractor.

STEERING KNUCKLES

Series B-275-B-414-354-364-384

3. The steering knuckles can be removed from the axle extensions after steering arms and wheel assemblies have been removed.

After being pressed into place, ream inside diameter of new knuckle bushings (1—Fig. 1 or 2) to 1.359-1.360. Outside shaft diameter of new steering knuckle (8 or 11—Fig. 7) is 1.357-1.358. Operating clearance between knuckle shafts and bushings is 0.001-0.003. Use a pointed drift when installing bushings and install same with outer ends flush with bore.

Series 424-444-2424-2444

4. To remove the steering knuckles (1—Fig. 4 or 5) from tractors equipped with adjustable front axle, first support front of tractor and remove front wheel assemblies. Disconnect the rods (9) from steering arms (8 and 27) and remove the arms from steering knuckles.

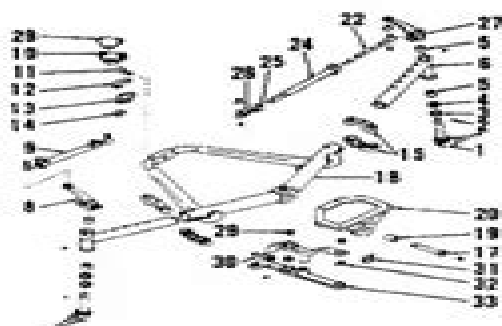


Fig. 5—Exploded view of Series 424, 444, 2424 and 2444 narrow band adjustable front axle and component parts.

- | | |
|----------------------|--------------------------|
| 1. Steering knuckle | 18. Axle main member |
| 2. Woodruff key | 19. Pivot bushing |
| 3. Ball washer | 20. Lower bracket |
| 4. Thrust bearing | 21. Tie rod extension |
| 5. Bushing | 22. Tube |
| 6. Axle extension | 23. Clamp |
| 7. Steering arm R.H. | 24. Tie rod end |
| 8. Tie rod end | 25. Steering arm L.H. |
| 9. Ball socket | 26. Speeder |
| 10. Shim | 27. Steering arm support |
| 11. Cap | 28. Cylinder lock |
| 12. Lock plate | 29. Front bushing |
| 13. Axle clamp | 30. Cylinder arm support |
| 14. Pivot pin | |

Remove Woodruff keys and lower steering knuckles out of axle.

The procedure for removing steering knuckles (1—Fig. 6) from the non-adjustable heavy duty axle is the same as the adjustable axle with the following exceptions: The steering arms and steering knuckles are splined instead of having Woodruff keys. Snap rings (7) must also be removed before steering knuckles can be removed from axle.

Steering knuckle bushings (5—Fig. 4, 5 and 6) should be installed with a closely fitting mandrel and sized after installation, if necessary, to provide a recommended clearance of 0.002-0.004

for the steering knuckle.

When installing thrust bearings (4) on steering knuckles, make certain that open end of outer race is facing downward.

TIE-ROD, DRAG LINK AND TOE-IN

All Models

5. On early B-275 models the tie-rod and drag link ends are of the non-adjustable type and excessive wear is corrected by renewal of the complete tie-rod and/or drag link. On later B-275

Fig. 6—Exploded view of Series 424, 444, 2424 and 2444 heavy duty non-adjustable front axle and component parts.

- | |
|-----------------------|
| 1. Steering knuckle |
| 2. Ball washer |
| 3. Thrust bearing |
| 4. Bushing |
| 5. Snap ring |
| 6. Steering arm R.H. |
| 7. Tie rod end |
| 8. Ball socket |
| 9. Shim |
| 10. Cap |
| 11. Lock plate |
| 12. Pivot pin |
| 13. Axle main member |
| 14. Front bushing |
| 15. Lower bracket |
| 16. Tube |
| 17. Clamp |
| 18. Tie rod end |
| 19. Steering arm L.H. |
| 20. Speeder |

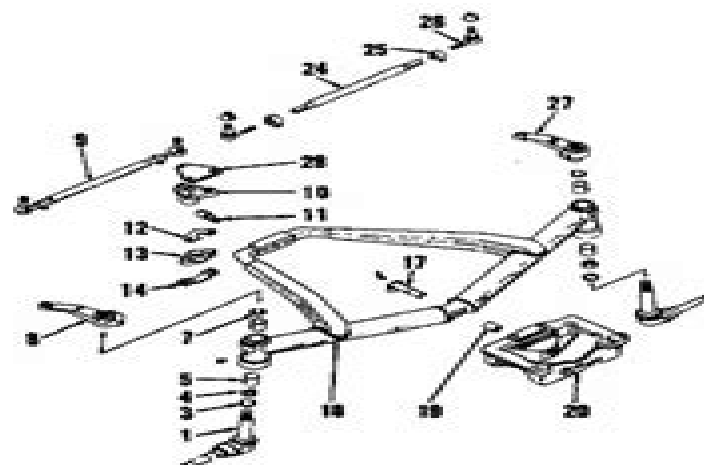
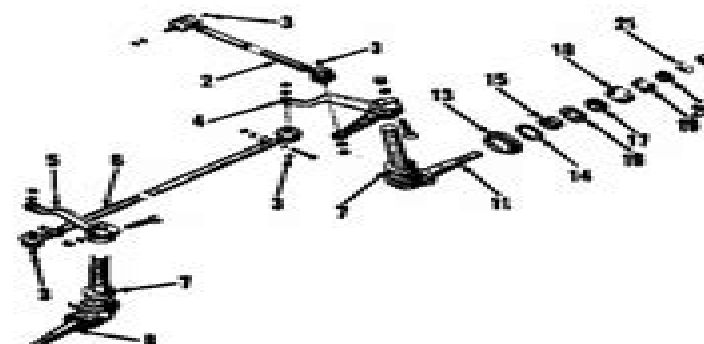


Fig. 7—Exploded view of Series B-275, B-414, 354, 364 and 384 steering knuckles, steering arms, tie rod and drag link used on models with no power steering. Models with power steering are similar.

- | |
|--------------------------|
| 1. Drag link |
| 2. Grease fitting |
| 3. L.H. steering arm |
| 4. R.H. steering arm |
| 5. Tie rod |
| 6. Thrust bearing |
| 7. R.H. steering knuckle |
| 8. L.H. steering knuckle |
| 9. Tie rod shield |
| 10. Ball washer |
| 11. Steering speeder |
| 12. Grease fitting |
| 13. Steering cap |
| 14. Steering cap |
| 15. Steering cap |
| 16. Retainer washer |



Ih 444 Service Manual

**Holly Mariah Menzies, Wendy Peia
Oakes, Jemma Robertson Kalberg**

Ih 444 Service Manual:

, Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, NSN 4210-00-484-5729 ,1992 **British Power Farmer and Agricultural Engineer** ,1991 I & T Shop Service: Flat Rate Manual ,1964 Contains job prices on all popular makes and models of tractors **The Publishers' Trade List Annual** ,1985 **International Veterinary Reference Service** ,1919 The SAGES Manual for Navigating a Successful Military Surgical Career Andrew T. Schlussel,Danielle B. Holt,Robert B. Lim,Tamara J. Worlton,E. Matthew Ritter,2025-07-02 The aim of this manual is to offer a comprehensive framework for both present and future military surgeons enabling them to effectively navigate and build a successful career within the military while also providing them with transferable skills upon completion of their military service The military healthcare system operates within a unique framework with distinct challenges and opportunities By acquiring knowledge and insights into the intricacies of military career paths surgeons can make informed decisions about assignments promotions and professional development Navigating an Army Air Force Navy or Reserve career requires an understanding of the organizational structures consultant roles and specific requirements of each service branch Additionally being aware of opportunities for advanced education leadership development and operational assignments enables surgeons to develop a career trajectory aligned with their goals and aspirations Presently there is not a sole source document either in the military or civilian sectors that allows easy access and references to the multiple opportunities afforded to military surgeons or an understanding of life as a surgeon on active duty Furthermore this text provides context to civilian organizations administrative personnel recruiting departments and family members that interact with or assist in making important decisions for military surgeons This manual features insight and guidance from senior leaders of our Armed Forces both past and present who have excelled in academic operational and clinical surgical careers By providing a reference for successfully navigating a military career this will not only enhance the professional growth of a surgeon but also ensure the delivery of high quality healthcare to our service members and beneficiaries both domestic and abroad **Grand Parkway (State Highway 99) Segment E from Interstate Highway (IH) 10 to U. S. 290** ,2007 **Moody's Manual of Railroads and Corporation Securities** ,1915 *Popular Science* ,1976-09 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better Catalogue of the Library of Parliament: General library ,1879 **Moody's Manual of Investments** John Sherman Porter,1929 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54 **The Wildlife Techniques Manual** Nova J. Silvy,2020-07-28 The 1

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