

## INTRODUCTION

This service manual describes the latest service information for the IC-M401E VHF MARINE TRANSCEIVER at the time of publication.

4 versions of the IC-M401E have been designed. This service manual covers each version.

| MODEL    | VERSION              | SYMBOL |
|----------|----------------------|--------|
| IC-M401E | UK, EUR, HOL,<br>FRG | BLACK  |
|          | EUR-1                | WHITE  |

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.



## DANGER

**NEVER** connect the transceiver to an AC outlet or to a DC power supply that uses more than 15 V. This will ruin the transceiver.

**DO NOT** expose the transceiver to rain, snow or any liquids.

**DO NOT** reverse the polarities of the power supply when connecting the transceiver.

**DO NOT** apply an RF signal of more than 20 dBm (100mW) to the antenna connector. This could damage the transceiver's front end.

## ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

### <SAMPLE ORDER>

1110003200 SJC TA31136FH IC-M401E MAIN UNIT 5 pieces  
6620001210 Screw 2438 screw IC-M401E Chassis 12 pieces

Addresses are provided on the inside back cover for your convenience.

## REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated turning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 40 dB to 50 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

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# Icom Ic M401e Service Repair Manual

**Jiyuan Zhang**



**Icom Ic M401e Service Repair Manual:**

**Service and Repair Manual** ,1996\*     Yamaha Service Repair Manual [for] YL-1, YL1E. ,     **Service and repair manual -Millard Swinger &...** ,1995     *Allis-Chalmers Shop Manual Ac-202 (I&T Shop Service Manuals/Ac-202)* Penton Staff,2000-05-24 Model D 19 Models 180 185 190 190XT 200 7000 Models D 21 D 21 Series II Two Ten Two Twenty Models 7010 7020 7030 7040 7045 7050 7060 7080 Gas and diesel Diesel     *Service and repair manual -Chesney Kampa 6...* ,1995

**Mini Service and Repair Manual** John S. Mead,1996     **Stanza 1600 Service and Repair Manual** ,     **Oliver 60 Technical Service Repair Shop Manual** ,1959-01-15     **Operator and Organizational Maintenance Manual** ,1982

*Oliver Super 550 Technical Service Repair Shop Manual* ,1959-01-15

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