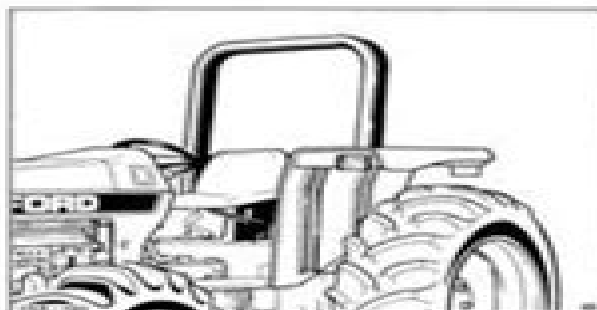


ROPS



Ford Roll Over Protective Structure (ROPS)

Roll Over Protective Structure (ROPS)

A Roll Over Protective Structure (ROPS) and seat belt were standard equipment for the tractor at time of factory assembly. The seat belt, when used by the operator, maximizes the protection offered by the ROPS.

If the tractor has been modified and the ROPS removed, it is recommended that you equip your tractor with a Roll Over Protective Structure and seat belt. ROPS, when used with a seat belt, are effective in reducing injuries during tractor overturn accidents. Overturning a tractor without a ROPS can result in serious injury or death.



WARNING: *Always use your seat belt when the ROPS is installed – seat belts save lives when they are used. Do not use your seat belt if the ROPS is not installed on the tractor.*

Information regarding the Roll Over Protective Structure and seat belt are available from your Ford New Holland dealer.

ROPS Maintenance and Inspection

After the first 20 hours of operation and every 300 hours of operation (or six months, whichever comes first):

1. Check the torque of the ROPS mounting bolts. Tighten, if necessary, to 180 – 220 lb-ft. (244 – 298 Nm).
2. Check the operator's seat mounting bolts and the seat belt mounting points. Tighten bolts to torque and replace any worn or damaged parts.

Damage to the ROPS

If the tractor has rolled-over or the ROPS has been damaged (such as striking an overhead object during transport), it must be replaced to provide the original protection.

After an accident, check for damage to the (1) ROPS, (2) operator's seat, (3) seat belt and seat belt mountings. Before you operate the tractor, replace all damaged parts.

DO NOT TRY TO WELD OR STRAIGHTEN THE ROPS.



WARNING: *Never attach chains, ropes or cables to the ROPS for pulling purposes; this will cause the tractor to tip backwards. Always pull from the tractor drawbar. Be careful when driving through door openings or under low overhead objects. Make sure there is sufficient overhead clearance for the ROPS.*



WARNING: *If the ROPS is removed or replaced, make certain that the proper hardware is used and the recommended torque values are applied to the attaching bolts.*

Ford 6640 Owner Manual

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