

Ford Courier 1998-2006 Workshop Manual

ENGINE DISASSEMBLY/ASSEMBLY

Timing Belt Disassembly/Assembly

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Water pump	10-00000-000, 10-00000-000
2	Tensioner	10-00000-000, 10-00000-000
3	Timing belt cover	10-00000-000, 10-00000-000
4	Timing belt cover	10-00000-000, 10-00000-000

1. Turn the crankshaft clockwise until the timing marks are shown.



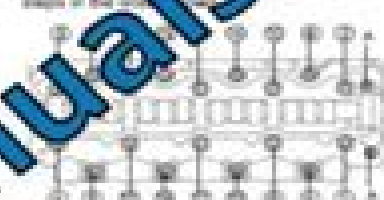
Crankshaft Pulley Disassembly Note

- Hold the crankshaft by using a wrench on the rear hexagon.



Cylinder Head Disassembly Note

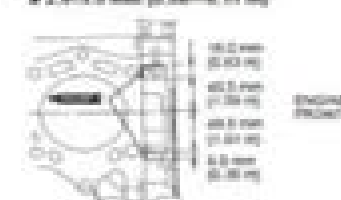
1. Remove the bolts in the order shown in the figure.
2. Loosen the bolts in two or three steps in the order shown in the figure.



Cylinder Head Gasket Assembly Note

- Apply silicone sealant to the cylinder head as shown.

Thickness
2.0-2.5 mm (0.08-0.10 in)



Cylinder Head Assembly Note

1. Apply clean engine oil to the threads and the seat face of each bolt and install them.
2. Tighten the bolts in two or three steps in the order shown in the figure.

Tightening torque
20 N·m (2.0 kgf·m, 22 ft·lb)



3. Put a point mark on each bolt head.
4. Using the marks as a reference, tighten the bolts by turning each 90°-120° in the sequence shown.
5. Further tighten each bolt by turning another 90°-120°.

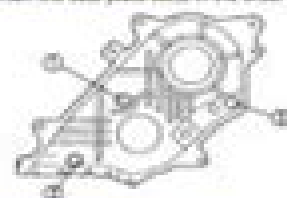


6. Tighten bolts A.

Tightening torque
15-20 N·m (1.5-2.0 kgf·m, 11.5-14.4 ft·lb)

Valve Plate Assembly Note

- Tighten the valve plate bolts in the order shown.



Crankshaft Pulley Assembly Note

- Hold the crankshaft by using a wrench on the rear hexagon and tighten the pulley lock bolt.



Ford 40workshop Manual

J Elliott



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