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[AR25.19-W-0101HA]

Remove/install clutch position sensor

[24.2.18]

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



[24.2.18.018.02]

STP	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolts (7) out. [AR25.19-W-0101HA]		
3	Remove bolts (7) and remove flanking plate (6)	(A) Installation: Insert bolts (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271	[SA25.19-W-1008-010] [9498.45-2-1008-029]
4	Remove clutch position sensor (GSM) with intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease (1025).	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	(A) Installation: Replace sealing ring (5) and grease lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in touch-in process	(A) The process is completely menu-assisted under: • "CPC - Drive control (ADD)" • "Inclination" • "Touch-in process" • "Touch-in clutch"	
9	End actiVEM and disconnect diagnostic system		

[24.2.18.018.02]

Mercedes Benz Actros Maintenance Manual

Michael Hilgers



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Fahrwiderstand und Motorcharakteristik zur Auslegung des Getriebes und der Übersetzungen führt Das Getriebe mit seinen Baugruppen wird detailliert vorgestellt so dass ein gutes Verständnis für Ausbildung und Praxis geschaffen wird Weitere Bauteile des Antriebsstrangs wie Gelenkwelle Kupplung und Retarder werden behandelt *Mercedes-Benz Truck* Mercedes-Benz Truck Co, [Jane's International Defense Review](#), 2005 **Maintenance Manual [Mercedes-Benz], Passenger Cars** Daimler-Benz Aktiengesellschaft, 1976* **Maintenance Manual, Passenger Cars, USA Version** Daimler-Benz Aktiengesellschaft, 1978 **Mercedes Benz C-Class Petrol and Diesel Service and Repair Manual** Pete Gill, 2009-01-01 Mercedes Benz C Class W203 models with in line petrol and diesel engines C160 C180 C200 C220 C230 C270 Saloon Estate Coupe W203 series inc Kompressor models and special limited editions Petrol 1 8 litre 1796cc 2 0 litre 1998cc 2 3 litre 2295cc Turbo Diesel 2 2 litre 2148cc 2 7 litre 2685cc **Mercedes-Benz 230 1963-1968 Autobook** Veloce Press, 2001-11-01 Veloce Press in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobooks Owners Workshop Manual Series back into print The series is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance **Maintenance Manual, Passenger Cars**, 1974 **Mercedes-Benz C-Class Service and Repair Manual** A. K. Legg, 2000 **Mercedes-Benz Repair and Tune-Up Guide** Motorbooks International, 1987-08 Reprint of a Glenn's manual covering repairs to 180 190 200 219 220 230 250 300 and 600 models Includes performance and mechanical specs wiring diagrams and selected Road Track road tests Pub 1966 [Mercedes Benz 123 Series Service and Repair Manual](#) Larry Warren, John Harold Haynes, 2014-04 This is a maintenance and repair manual for the DIY mechanic It covers the Mercedes Benz 123 series **Deutsche Nationalbibliographie und Bibliographie der im Ausland erschienenen deutschsprachigen Veröffentlichungen**, 1997 **Maintenance Manual USA, Passenger Cars, Volume 1**, 1981 [Mercedes-Benz Owners Workshop Manual](#) A. K. Legg, 2014 Models covered UK 250 and 250 long wheelbase Saloons 2525 cc 250 T Estate 2525 cc 280 and 280 E Saloons 2746 cc 280 TE Estate 2746 cc 280 C and 280 CE Coupes 2746 cc *Workshop Manual for Mercedes-Benz* Roy Newton, 1972 **Mercedes-Benz 280 1968-1972 Owners Workshop Manual** Autobooks, 2010-03 As a service to the classic car enthusiast Veloce Press in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobook Autopress Owners Workshop Manual Series back into print This series of manuals is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance These manuals include detailed repair service data and comprehensive step by step instructions and illustrations on dismantling overhauling and re assembly Typically they contain individual chapters that deal with the following items Engine Carburetor Fuel System Ignition System Cooling System Clutch Transmission Drive Shaft Rear Axle Rear Suspension Front Suspension Hubs Steering Gear Braking System Electrical Equipment and Bodywork There are many time saving hints and tips included and there is an easy to follow fault

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