



Figure 5-1. Sidecar Mounting Kit

KIT CONTENTS

This kit contains the following parts:

ITEM	QTY	DESCRIPTION
1	1	Upper clamp, front
2	1	Upper clamp, rear
3	1	Lockwasher, tapered
4	1	Clamp, front
5	1	Lower cone, right
6	1	Lower cone, left
7	1	Grease
8	8	Lockwashers, 5/8 in.
9	8	Nuts, 3/8-24 x 5/16 in.
10	1	Tip nut
11	1	Nut, 1-1/16-18 x 15/32 in.
12	2	Nut, 3/4-18 x 1/32 in.
13	1	Shoulder washer
14	1	Lockwasher, 3/4 in.
15	1	Tee fitting
16	1	Tee plug
17	1	Mounting bracket, rear
18	1	Washer, 1/2 x 1-1/16 x 3/32 in.
19	1	Spring
20	1	Washer, 5/8 x 1-1/2 x 1/16 in.
21	1	Nut
22	1	Coiler pin

INSTALLING CONNECTIONS

1. Drain gasoline from gas tanks and remove tanks from motorcycle.

2. See Figure 5-1. Install front and rear upper clamp (1 and 2) on band of tapered shock gas tanks according to fig. Flare edge of rear clamp and back hole of lockwasher should be to the right side of motorcycle. Fasten clamp halves using lockwashers (3) and nuts (4). Bend top of lockwasher over flat side of front band. Reinstall gas tanks.

3. See Figure 5-1. Install lower connections (5) and (6) on frame 10.75 in. below bottom edge of upper safety guard bracket, using washers (7), lockwashers (8) and nuts (9). Right side connection (5) has ear with hole for installing hydraulic brake tubing.

4. See Figure 5-1. Insert the rod (10) through right connection (5). Place large nut (11) on rod and turn one turn. Nut (12) all the way onto threaded left side of rod. Insert the rod through left connection (6) and tighten large nut (11) securely on pocket end.

Install shoulder washer (13), lockwasher (14) and other than nut (12) on left end of the rod. Shoulder washer flange should register against rod pin in lower connection. Tighten both nuts (12) evenly as frame tubes are not stressed.

5. See Figure 5-1. Replace the tee fitting located between engine and transmission under right side of motorcycle with tee (15) from kit. Install brake line supplied with sidecar to bottom hole in tee. Route brake line over cross-brace, under gearcase to ear in lower right connection (5). Brake line may require bending to fit.

6. See Figure 5-1. Remove right side passenger footrest and mounting bracket from frame. Use the footrest mounting hardware to install rear mounting bracket (17) with ball socket to the front.

Harley Sidecar Manual

Jin-Ying Zhang



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