

Torque Values

FASTENER	TORQUE VALUE		NOTES
Sprocket, final drive, rear	22–26 ft-lbs	30–35 N·m	3.5 REAR WHEEL, Assemble
Switch housing (RHCM) screws	35–44 in-lbs	4–5 N·m	7.6 RIGHT HAND CONTROL MODULE (RHCM), Install
Switch housing (LHCM) screws	35–44 in-lbs	4–5 N·m	7.5 LEFT HAND CONTROL MODULE (LHCM), Install
TCU bracket to power receptacle bracket screws	44–62 in-lbs	5–7 N·m	7.18 TELEMETRY CONTROL UNIT (TCU), Remove and Install: TCU Bracket
TCU to bracket screws	40–49 in-lbs	4.5–5.5 N·m	7.18 TELEMETRY CONTROL UNIT (TCU), Remove and Install: TCU
Tail lamp screw	71–89 in-lbs	8–10 N·m	7.12 TAIL LAMP, Install
Tail section screws	15–18 ft-lbs	20–24 N·m	3.36 TAIL SECTION, Install
Tensioner screw	40–44 ft-lbs	54–60 N·m	2.12 INSPECT AND ADJUST DRIVE BELT AND SPROCKETS, Adjust Belt
Transmission rear cover plug	22–26 ft-lbs	30–35 N·m	5.14 TRANSMISSION BACK COVER, Install
Transmission rear cover screws	71–89 in-lbs	8–10 N·m	5.14 TRANSMISSION BACK COVER, Install
Transmission side cover screws	71–89 in-lbs	8–10 N·m	5.13 TRANSMISSION SIDE COVER, Install
Transmission sprocket lock plate screws	71–89 in-lbs	8–10 N·m	5.12 TRANSMISSION SPROCKET, Install
Transmission sprocket screw	43–47 ft-lbs	58–64 N·m	5.12 TRANSMISSION SPROCKET, Install
Turn signal, front, screw	71–89 in-lbs	8–10 N·m	7.10 FRONT TURN SIGNAL LAMPS, Install
Turn signal, rear, alignment screw	16–19 in-lbs	1.8–2.2 N·m	7.11 REAR TURN SIGNAL LAMPS, Install
Turn signal, rear, screw	71–89 in-lbs	8–10 N·m	7.11 REAR TURN SIGNAL LAMPS, Install
USB-C nut	7.3–9.1 in-lbs	0.83–1.03 N·m	7.31 FRONT WIRE HARNESS, Install
Wire harness, main, lower caddy screws	44–62 in-lbs	5–7 N·m	7.33 MAIN WIRE HARNESS, Install
Wire harness, main, upper caddy screws	44–62 in-lbs	5–7 N·m	7.33 MAIN WIRE HARNESS, Install
Wire harness, rear, P-clamp screw	44–62 in-lbs	5–7 N·m	7.32 REAR WIRE HARNESS, Install
Wireform screw, brake line, front	44–62 in-lbs	5–7 N·m	3.20 STEERING HEAD/FORK STEM AND BRACKET ASSEMBLY, Install

Harley Davidson Specifications Manual

R Bogdan



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