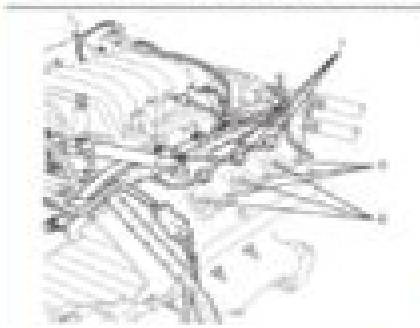


# Holden Jackaroo 1991-2006 Workshop Manual

## Legend

- (1) Crankshaft Pulley
- (2) Generator
- (3) Auto Tensioner
- (4) Idle Pulley
- (5) Cooling Fan Pulley
- (6) Power Steering Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

12. Remove grease cleaning oil pump pulley.
13. Remove fan pulley and bracket assembly.
14. Remove idle pulley assembly.
15. Remove auto tensioner assembly.
16. Remove crankshaft pulley using 5-0940-0105-0 crankshaft holder.
17. Remove timing belt covers from the right bank side in the left bank side in order.
18. Remove ignition coil assemblies for the left side bank.



## Legend

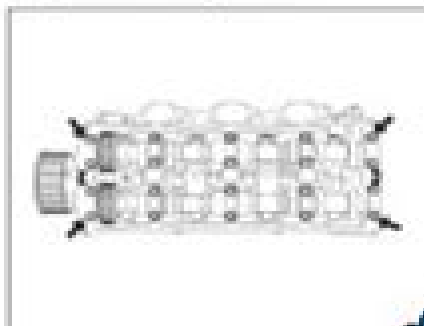
- (1) Ignition Coil Connectors
- (2) Bolts
- (3) Ignition Coil Assemblies

19. Remove cylinder head cover assembly.

## Installation

1. Install cylinder head cover assembly.
  - Clean the new cylinder head and cylinder head cover gasket off and sealing materials.
  - Apply sealant (RTV or equivalent) of head diameter 2-3 mm in eight places of contact area of crankshaft bracket on front and rear sides.

- The cylinder head cover must be installed within 5 minutes after sealant application to prevent premature hardening of sealant.



- Tighten bolts to the specified torque.  
Torque : 8 Nm (0.8 kg-m/5.9 ft-lb)



2. Install ignition coil assemblies and tighten the firing bolts to the specified torque.  
Torque : 4 Nm (0.4 kg-m/3.0 ft-lb)
3. Install timing belt covers from left bank side to right bank side, and tighten the firing bolts and nut to the specified torque.  
Torque : 10 Nm (1.0 kg-m/7.0 ft-lb)
4. Install crankshaft pulley and tighten the firing bolt using 5-0940-0105-0 crankshaft holder to the specified torque.  
Torque : 107 Nm (11.2 kg-m/72.5 ft-lb)

## Removal



## Legend

- |                            |                                  |
|----------------------------|----------------------------------|
| (1) Engine Assembly        | (8) Oil Pump Assembly            |
| (2) Crankshaft Pulley      | (9) Cylinder Body Side Bolt      |
| (3) Timing Belt Cover      | (10) Oil Gallery                 |
| (4) Timing Belt            | (11) Flywheel                    |
| (5) Crankcase with Oil Pan | (12) Rear Oil Seal Retainer      |
| (6) Oil Pipe               | (13) Connecting Rod Cap          |
| (7) Oil Scanner            | (14) Crankshaft Main Bearing Cap |
|                            | (15) Crankshaft and Main Bearing |

1. Remove engine assembly.
  - Refer to removal procedure for Engine Assembly in this manual.
2. Remove timing belt.
  - Refer to removal procedure for Timing Belt in this manual.
3. Remove oil pump assembly.
  - Refer to removal procedure for Oil Pump in this manual.
4. Remove cylinder body side bolts.
5. Remove oil gallery.
6. Remove flywheel.
7. Remove rear oil seal retainer.
  - Refer to removal procedure for Rear Oil Seal in this manual.

8. Remove oil pan and crankcase.
  - Refer to removal procedure for Oil Pan and Crankcase in this manual.
9. Remove oil pipe with O-ring.
10. Remove oil scanner assembly with O-ring.



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**Robert Maddox, Mike Stubblefield, John  
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## **Table of Contents Holden Jackaroo 4jx1 Engine Manual**

1. Understanding the eBook Holden Jackaroo 4jx1 Engine Manual
  - The Rise of Digital Reading Holden Jackaroo 4jx1 Engine Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Holden Jackaroo 4jx1 Engine Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Holden Jackaroo 4jx1 Engine Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Holden Jackaroo 4jx1 Engine Manual
  - Personalized Recommendations
  - Holden Jackaroo 4jx1 Engine Manual User Reviews and Ratings
  - Holden Jackaroo 4jx1 Engine Manual and Bestseller Lists
5. Accessing Holden Jackaroo 4jx1 Engine Manual Free and Paid eBooks
  - Holden Jackaroo 4jx1 Engine Manual Public Domain eBooks
  - Holden Jackaroo 4jx1 Engine Manual eBook Subscription Services

- Holden Jackaroo 4jx1 Engine Manual Budget-Friendly Options
- 6. Navigating Holden Jackaroo 4jx1 Engine Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Holden Jackaroo 4jx1 Engine Manual Compatibility with Devices
  - Holden Jackaroo 4jx1 Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Holden Jackaroo 4jx1 Engine Manual
  - Highlighting and Note-Taking Holden Jackaroo 4jx1 Engine Manual
  - Interactive Elements Holden Jackaroo 4jx1 Engine Manual
- 8. Staying Engaged with Holden Jackaroo 4jx1 Engine Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Holden Jackaroo 4jx1 Engine Manual
- 9. Balancing eBooks and Physical Books Holden Jackaroo 4jx1 Engine Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Holden Jackaroo 4jx1 Engine Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Holden Jackaroo 4jx1 Engine Manual
  - Setting Reading Goals Holden Jackaroo 4jx1 Engine Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Holden Jackaroo 4jx1 Engine Manual
  - Fact-Checking eBook Content of Holden Jackaroo 4jx1 Engine Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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