



400-660LC42003

REPAIR MANUAL

REPARATURANLEITUNG

MANUALE DI RIPARAZIONE

MANUEL DE RÉPARATION

MANUAL DE REPARACIÓN



8.750

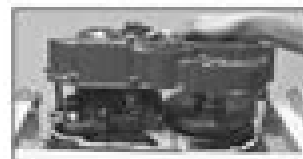


Parting of engine housing

- Loosen the upper-half housing bolts.
- By turning the screws and remove all the housing bolts.
- Release engine mount on engine mount stand.
- Lift right hand housing half with screw pull bearing on the frame provided, or put with a thin light plastic rubber sheet against the engine shaft.

CAUTION

Caution must be taken when removing the housing from the engine. The housing is heavy and must be supported.



- Remove housing half and push.



- Take the step 8.750 off the right shaft and to the inside of the frame.
- Turn the screw off the upper-half.
- Remove the screw from the housing by hand.



- Take the screw 8.750 of the roller bearing and the screw below 8.750 off the upper-half.



Removing the shift mechanism

- Push back the plate 8.750 and pull shaft out of the indicator shaft.
- Remove upper head bolt 8.750 and screw housing piece.



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Phil Mather



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