#### Most Important Controller Parameters for Use with Troubleshooting:

If the "Engine Tongue" is greater than "Target Tongue". The heater is OFF. "Power Control" = 9.

"Power Control" is the present output to the heater, it is limited to the minimum of: 
1) "Health Control Limit" (70% - 95%), 2) "Temp Control Limit" (500 F - 756 F), and 
3) "Control Limit (8VI)".

- above is derived from "Heater Heath" which must remain less than 95%. (range 80% - 95%).
- above is derived from "Heater in Terry", greater than 500 F up to 750 F.
   Greater than 750 F sets 2) above to minimum.
- above is derived from buss voltage. It is the normal limit to heater "Power Control" which is 15 Ke.

"Turbo Infet Temperature" sets "Target Torque" which is the "Power Control" selpoint. It can increase up to 36%.

The system will decate if the Wattow Watchdag' reaches zero.

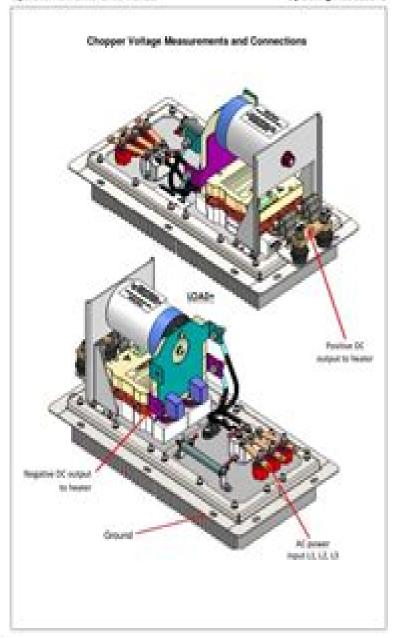
#### **System Measurements**

Use of the LED's and controller data screen will provide the quickest method to locating a problem with the system.

Oheck the UED's first and compare them against the list shown above. If it is not clear what the problem is, connect the Doo Tek loot with a lap top-computer and retrieve the connected data screen.

To measure the heater voltage, remove the cover from the terminal box attached to the heater. There are three wires connecting to the heater, DC voltage +, DC voltage - and ground. The signal to the heater is a PWM waveform. The voltage can be as high as 460 volts DC. Use a multimeter rated for 1000 volts. If the voltage is less than 270 volts, the heater is CFF, information from the controller data screen will indicate if the heater should be ON or OFF.

Control power is provided by the battery based electrical system on the generator. This is fuse protected by a 5-amp luse, F1, in the ILMS control harmess. Voltage will be 12 volts on some generators and 24 volts on some generators.



# **G50maintenance And Service Guide**

William J. Slattery

### **G50**maintenance And Service Guide:

CZAEM User's Guide Otto D. L. Strack,1994 User's Guide for Inslope3 James P. May, 1991 User's Guide. A User's Guide to Network Analysis in R Douglas Luke, 2015-12-14 Presenting a **RPGrow\$** Carol A. Hyldahl,1993 comprehensive resource for the mastery of network analysis in R the goal of Network Analysis with R is to introduce modern network analysis techniques in R to social physical and health scientists The mathematical foundations of network analysis are emphasized in an accessible way and readers are guided through the basic steps of network studies network conceptualization data collection and management network description visualization and building and testing statistical models of networks As with all of the books in the Use R series each chapter contains extensive R code and detailed visualizations of datasets Appendices will describe the R network packages and the datasets used in the book An R package developed specifically for the book available to readers on GitHub contains relevant code and real world network datasets as well User's Guide for an Interactive Personal Computer Interface for the Aeroprediction Code Thomas C. Hymer, Frankie Gale Moore, 1994 This report describes interactive user friendly pre and post processing PC modules designed to operate with the latest version of the NSWC Aeroprediction Code AP93 As part of the preprocessing input module geometry inputs are now automated by giving the user many options By using this new software a set of aerodynamic coefficients can be obtained on most weapon configurations in less than 15 minutes from time of initial setup to computer outputs compared to 2 to 4 hours for the AP93 computer mainframe version While the computer cost savings are modest the AP93 executes on a large computer in less than a second the manpower savings and productivity enhancements can be significant The user's guide attempts to aid users of the AP93 by correlating AP93 PC Interface Data Inputs and the corresponding source code variable names This cross referencing information is given in italics in the discussion User guide and indices to the ini tial inventory, substance name index United States. Environmental Protection Agency. Office of Toxic Substances, 1979 Linear Static Analysis User's Guide MSC Software, 2011-10-28 User's Guide to HASE Data: The survey files ,1982 **Statutory Instruments** Great Britain, 1990 Scientific and Technical Aerospace **Reports** ,1990 Analysis of Dual Mode Systems in an Urban Area Peter Benjamin,1973 Fluoroplastics. Volume 1 Sina Ebnesajjad, 2014-10-31 Fluoroplastics Volume 1 compiles in one place a working knowledge of the polymer chemistry and physics of non-melt processible fluoropolymers with detailed descriptions of commercial processing methods material properties fabrication and handling information technologies and applications Also history market statistics and safety and recycling aspects are covered Both volumes contain a large amount of specific property data which is useful for users to readily compare different materials and align material structure with end use applications Volume 1 concentrates mostly on polytetrafluoroethylene and polychlorotrifluoroethylene and their processing techniques which are essentially non melt processes used across a broad range of industries including automotive aerospace electronic food beverage oil gas and

medical devices Since the first edition was published many new technical developments and market changes have taken place and new grades of materials have entered the market This new edition is a thoroughly updated and significantly expanded revision covering new technologies and applications and addressing the changes that have taken place in the fluoropolymer markets Fluoroplastics Volume 1 is an all encompassing handbook for non melt processible fluoropolymers a unique and invaluable reference for professionals in the fluoropolymer industry and fluoropolymer application industries Exceptionally broad and comprehensive coverage of non melt processible fluoropolymers processing and applications Practical approach written by long standing authority in the fluoropolymers industry New technologies materials and applications are included in the new edition Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04 This handbook is an in depth guide to the practical aspects of materials and corrosion engineering in the energy and chemical industries The book covers materials corrosion welding heat treatment coating test and inspection and mechanical design and integrity A central focus is placed on industrial requirements including codes standards regulations and specifications that practicing material and corrosion engineers and technicians face in all roles and in all areas of responsibility. The comprehensive resource provides expert guidance on general corrosion mechanisms and recommends materials for the control and prevention of corrosion damage and offers readers industry tested best practices Crop Science, 1985 Crop Science is the normal channel for publication of papers in plant rationales and case studies genetics breeding cytology metabolism physiology ecology turfgrass weed science crop quality production and utilization and An Index of U.S. Voluntary Engineering Standards, cell biology and molecular genetics and plant genetic resources Supplement 1 William J. Slattery, 1972 **Excel** J. Sanborn Hodgkins, 1986 An Index of U.S. Voluntary Engineering Standards William J. Slattery, 1972 Guide to Biotechnology Products and Instruments, Guide to Scientific Instruments ,1990 **NBS Special Publication** ,1968 An Index of U.S. Voluntary Engineering Standards. Supplement William J. Slattery, 1972

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  - ∘ Chapter 5: Conclusion
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