

(EXPERIMENT NO. 4)

CALIBRATION OF A PRESSURE GAGE USING DEAD-WEIGHT TESTER

1. Theory

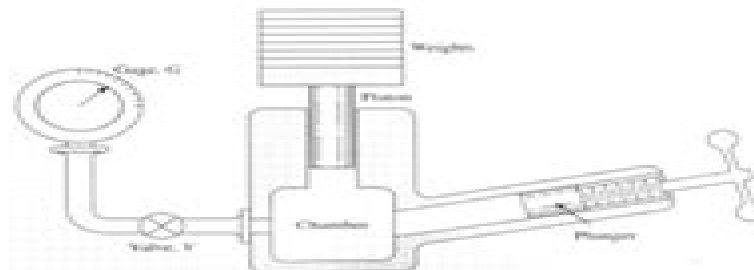


Figure 1. Deadweight Tester for Bourdon-tube pressure gage

A dead-weight tester is a device used for balancing a fluid pressure with a known weight. Typically, it is used for static calibration of pressure gages.

As seen in Figure 1, the apparatus is set up for calibration of the pressure gage G. The chamber and cylinder of the tester are filled with clean oil by first moving the plunger to its most forward position and then slowly withdrawing it while the oil is poured in through the opening for the piston. The gage to be tested is installed and piston pressure is now transmitted to the gage when the valve is opened. This pressure may be varied by adding weights to the piston or by using different piston-cylinder combinations of varying areas. The viscous friction between the piston and the cylinder in the axial direction may be substantially reduced by rotating the piston-weight assembly while the measurement is taken. As the pressure is increased, it may be necessary to advance the plunger to account for the compression of the oil and any entrapped gasses in the apertures.

The accuracies of dead-weight tester are limited due to: (1) the friction between the cylinder and the piston, (2) the uncertainty in the area of piston, (3) the buoyancy error and (4) gravity error.

The gravity error due to elevation, z [m], and latitude, ϕ [$^\circ$] can be corrected by the dimensionless correction factor as:

$$e_{gravity} = -(2.637 \cdot 10^{-7} \cos(2\phi) + 2.9 \cdot 10^{-8} z + 5 \cdot 10^{-7}) \quad (1)$$

Metrology Lab Manual For Pressure Gauge

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