

**IMEA18 – Metrology and Instrumentation
Laboratory Manual**

INDEX

Sr. No	Practical Exercise	Date	Marks/ Remarks Signature of faculty
1	To calculate least count of vernier caliper and to measure the dimensions of given specimen using vernier caliper.		
2	To calculate least count of outside micrometer and to measure the dimensions of given specimen using outside micrometer.		
3	To measure the dimensions of given specimen using Vernier Height gauge, Digital Height gauge and Vernier Depth Gauge.		
4	To measure the dimensions of given specimen using Depth micrometer and Vernier Micrometer.		
5	To carry out measurement with the help of different indirect and direct non-graduated measurement		
6	To measure the angle of given specimen by vernier bevel protractor		
7	To measure the angle of given specimen by using sine bar		
8	Gear tooth measurement		
9	Micrometer calibration by Slip gauges		
10	Study of Tool Maker's Microscope		

Metrology And Quality Control Lab Manual

Jianjun Gao



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