

# KODAK micro resist

# 752

## KODAK Micro Resist 752

KODAK Micro Resist 752 is designed for those applications in microelectronics manufacture where a high-viscosity, high-solids resist is needed. With this resist and appropriate application methods, coatings to 7.5 micrometers can be achieved.

This resist undergoes close analytical and functional control during manufacture. It is filtered to a nominal value of 1.0 micrometer. Metal-ion content of the resist is controlled. Analyses for metal ions are done by emission spectroscopy and verified by atomic spectroscopy.

For consistent processing, products of equally high quality have been formulated: KODAK Micro Resist Developer, KODAK Micro Resist Thinner, and KODAK Micro Resist Rinse.

## Spectral Sensitivity

KODAK Micro Resist 752 is sensitive to radiation in the ultraviolet and blue regions of the spectrum. Sensitivity extends from 320 to 480 nanometers. Peak sensitivity is in the region of 360 to 435 nanometers where high-pressure mercury-vapor lamps have their greatest output.

## Safelights

Use KODAK Micro Resist 752 under gold fluorescent lamps. These lamps are normally employed as safelights with photo resists. When coated, unexposed materials are stored or handled in safelight conditions for an appreciable length of time, conduct a safelight test to determine if the safelight conditions are adequate.

## Storage and Handling

These materials will normally be used in clean rooms with laminar airflow. Under these conditions, solvent-vapor concentrations will usually be within safe limits. Where high-vapor concentrations occur, use of special solvent exhaust systems may be advisable.

The vapors of this resist and the associated processing solvents are combustible and must be kept away from heat and open flame. Avoid repeated or prolonged contact of these materials with the skin, since such contact may cause irritation.

## Physical and Chemical Properties of KODAK Micro Resist 752

| Property                                                    | Value          |                     |
|-------------------------------------------------------------|----------------|---------------------|
| Kinematic Viscosity Range <sup>1</sup><br>(centistokes)     | 540 - 618      |                     |
| Solids Range (percent by weight)                            | 27.2 - 28.8    |                     |
| Specific Gravity <sup>2</sup> (25/25)                       | 0.897          |                     |
| Index of Refraction <sup>3</sup> (nD <sub>m</sub> )         |                |                     |
| Dry coating                                                 | 1.541          |                     |
| Liquid resist                                               | 1.506          |                     |
| Ash (percent by weight)                                     | less than 0.05 |                     |
| Total Metal Ion Content <sup>4</sup><br>(parts per million) | less than 40   |                     |
| Sodium                                                      | }              | each less<br>than 5 |
| Potassium                                                   |                |                     |
| Lithium                                                     |                |                     |
| Tin                                                         |                |                     |
| Gold                                                        |                |                     |
| Water Content<br>(percent by weight)                        |                | less than 0.2       |
| Haze <sup>5</sup> (percent)                                 |                | less than 25        |
| Flash Point <sup>6</sup>                                    |                |                     |
| KODAK Micro Resist 752                                      |                | 31.5°C (89°F)       |
| KODAK Micro Resist Developer                                |                | 52°C (126°F)        |
| KODAK Micro Resist Thinner                                  |                | 34°C (93°F)         |
| KODAK Micro Resist Rinse                                    |                | 33.5°C (92°F)       |

## NOTES:

1. Data obtained by measurement with a Cannon-Fenske viscometer. Kinematic viscosity is the ratio of the absolute viscosity to the density.
2. Typical value; variations may occur.
3. Analyses obtained by emission spectroscopy and verified by atomic-absorption spectroscopy.
4. Measurement with a Gardner haze meter.
5. Tag Open Cup Flash Point Technique (ASTM D-1310).

# Kodak M55user Guide

**Emilie Sanchez**



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