## 5. ENGINE REMOVAL / INSTALLATION

## 1. ROTO-STOP® MODELS REMOVAL

HR195 (SXA Type) HR215 (HMA, HXA, PXA, SMA, SXA Types) HRA215 (SXA Type)

 Drain the gasoline from the fuel tank into an approved container (page 3-21).

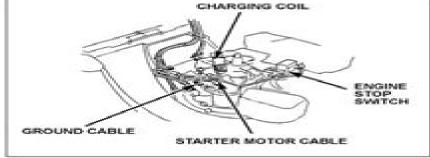
#### A WARNING

Gasoline is highly flammable and explosive.

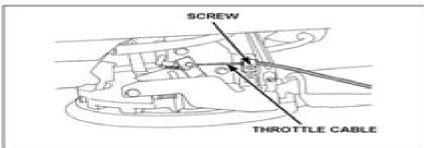
You can be burned or seriously injured when handling fuel.

- Stop the engine and let it cool.
- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.
- Remove the blade, blade holder, and Roto-Stop assembly (page 4-3).
- 3. HR215 SMA type only:

Disconnect the connectors of the ground cable, starter motor cable, charging coil, and engine stop switch.



 Loosen the throttle cable clamp screw, and disconnect the cable from the engine.



# **Hra215 Service Manual**

**Albert A Gayle** 

## **Hra215 Service Manual:**

Small Air-cooled Engine Service Manual, 1990-1994, 1995 Previously published as one volume under same title

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