

Big Blue® Air Pak™

Issued June 2012 • Index No. ED10-5

**Diesel Engine-Driven Welder/
AC Generator/Air Compressor**



Quick Specs



Heavy Industrial Applications

Railroad Maintenance
Mining Maintenance
Maintenance and Repair Rigs

Processes

DC Stick (SMAW)
AC Stick (SMAW)*
MIG (GMAW)
Flux-Cored (FCAW)
DC TIG (GTAW)
AC TIG (GTAW)*
Submerged Arc (SAW)

Stick Welding — 1/2 inch (12.7 mm)
Air Carbon Arc (CAC-A)

1/2-inch (12.7 mm) carbons
Air Plasma Cutting
with Optional Spectrum Models
Battery Charging/Jump-Starting*
Air Compressor

Output Range

DC Stick 45–750 A AC Stick 35–575 A*
MIG/FCAW 14–40 V
DC TIG 20–450 A AC TIG 20–375 A*
Battery Charge 12/24 V, 50–750 A*

*Deluxe Model Only.

Weld Output Rated at 104°F (40°C)

Stick 600 A at 44 V (26.4 kW), 40% Duty Cycle
Stick 550 A at 42 V (23.1 kW), 60% Duty Cycle
MIG/FCAW 500 A at 40 V (20 kW), 100% Duty Cycle
AC TIG 400 A at 26 V (10.4 kW), 100% Duty Cycle*

Air Compressor 100 PSI, 60 CFM, 100% Duty Cycle

Generator Output Rated at 104°F (40°C)

5500 Watts Peak — 4000 Watts Continuous
20,000 Watts 3-Phase/
12,000 Watts 1-Phase Continuous*

**Accu-Rated™ Not Inflated
Generator Power**

The Power of Blue.®

Welder/generator/air compressor.
One machine that will do it all. Designed
and built to be the most reliable high-
output system in the world.

IFP Ingersoll Rand.

Ultra-reliable industrial rotary screw
air compressor. Belt-driven with
automatic belt tensioner with a life
expectancy of 30,000 hours.

Independent compressor controls.

On/off switch for applications not
requiring compressed air. At **idle**
speed will produce 100 PSI at 40 CFM.

Weatherproof Lexan® nameplate
resists cracking and fading, and is
color-coded for ease of operation.

Enclosed robust case design protects
internal components from impact and
allows air flow to cool and prolong the life
of the engine. Also reduces sound levels.

GFCI receptacle as required on most
jobsites to protect operators from
electrical hazards.

Low maintenance with easy single-side
access to engine and 500 hour oil changes
for both engine and compressor.

Quiet at only 70 decibels (95 Lwa)
at idle and 79 decibels (104 Lwa) at
maximum output. Improves jobsite
communications.



**BUILT
TOUGH**

TRUE BLUE
5 YEAR WARRANTY

Big Blue Air Pak Deluxe Model shown.

Welder/Generator/Air Compressor is warranted
by Miller for 3 years, parts and labor.
Engine is warranted by Deutz for 3 years.



Heavy-duty low-speed
industrial turbocharged
diesel engine provides
ample power at high altitudes.

Meter maintenance displays

- Fuel gauge
- Hour meter function
- Oil change interval
- High coolant temperature and
low oil pressure shutdowns
- Low fuel shutdown — engine shuts
down before system runs out of
fuel, making restarts easy.

Hot Start™ provides positive stick
electrode starts to make it easy to
start all types of electrodes.

Arc-Drive™ makes welding easy.
Automatically enhances Stick
welding, especially on pipe, by
focusing the arc and preventing
the electrode from going out.

**Optional AC/DC/battery charge/
jump-start** for AC TIG welding
and 12- or 24-volt batteries. Simply
select the battery voltage and
connect cables to the separate
battery output studs.

(High-frequency unit required for
AC TIG.)



Miller Electric Mfg. Co.
An Illinois Tool Works Company
1635 West Spencer Street
Appleton, WI 54914 USA

Equipment Sales US and Canada
Phone: 866-931-9730
FAX: 800-637-2315
International Phone: 920-735-4554
International FAX: 920-735-4125

Website
MillerWelds.com



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Moody's Industrial Manual ,1955 **2023 Asia-Pacific International Symposium on Aerospace Technology (APISAT 2023) Proceedings** Song Fu,2024-07-04

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Thomas Register of American Manufacturers and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs Architectural Record ,1960

MacRae's Industrial Directory ,1995 **Michigan Roads and Construction** ,1944 **Model Railroad Craftsman** ,1978

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