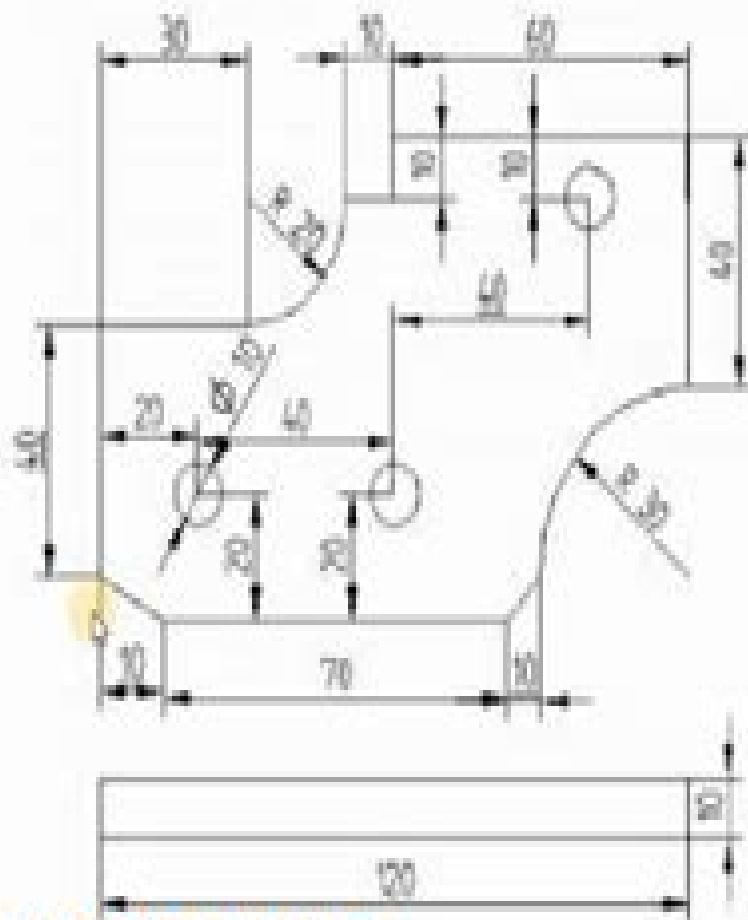


7) Write a manual part program for the profile as shown



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Note: All dimensions are in mm only

File Edit Format View Help

00025

G21 G90

G28 X0 Y0 Z0

M06 T0101

M03 S1000

M08

G00 X0 Y0 Z5

X-10 Y10

G42

G01 Z-10 F0.3

X10 Y0

X30

X50 Y50

G02 X120 Y40 Z-10 R100

G00 X120 Y00 Z5

G00 X50 Y00 Z5

G01 X00 Y70 Z-10 F0.3

G01 X50 Y70 Z-10 F0.3

G02 X10 Y50 Z-10 R20

G01 X0 Y50 Z-10 F0.3

G00 X-10 Y0 Z5

G40

G00 X-10 Y0 Z5

G00 X20 Y20 Z5

G01 Z-10 F0.3

G00 Z5

G00 X00 Y20

G01 Z-10 F0.3

G00 Z5

G00 X200 Y70

G01 Z-10 F0.3

G00 Z5

G28 X0 Y0 Z0

M05 M09

M30



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Tobias Bleicker



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