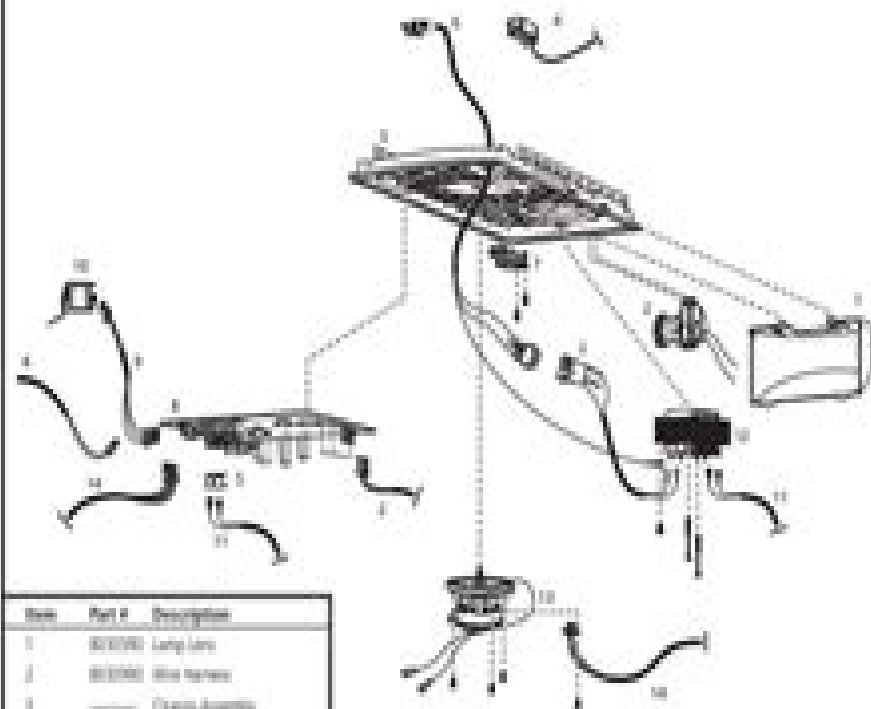


Fig. 10

M-4500 Power Head



Item	Part #	Description
1	803090	Lanyard
2	803090	Strap harness
3	—	Chains Assembly
4	804089	Reference Switch
5	40176	Clip
6	803060	Power Cord
7	803776	Strain Relief Cover
8	804274	Top Board
9	803077	Connector
10	804501	Module Bracket
11	803470	Cable (24 in.)
12	803474	Transformer
13	73594	Motor Assembly
14	803029	RPM Sensor with Wire Harness
15	803424	Housing Assembly
16	803426	Cover with Label

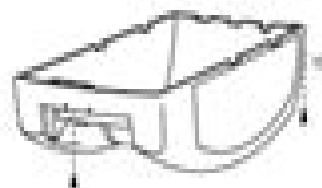
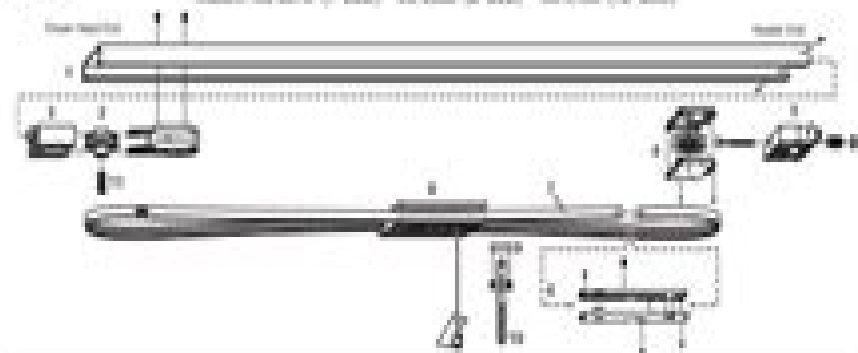


Fig. 12

Belt Rail Assembly

Model# 80-8076 (7' Door) 80-8088 (8' Door) 80-8108 (10' Door)

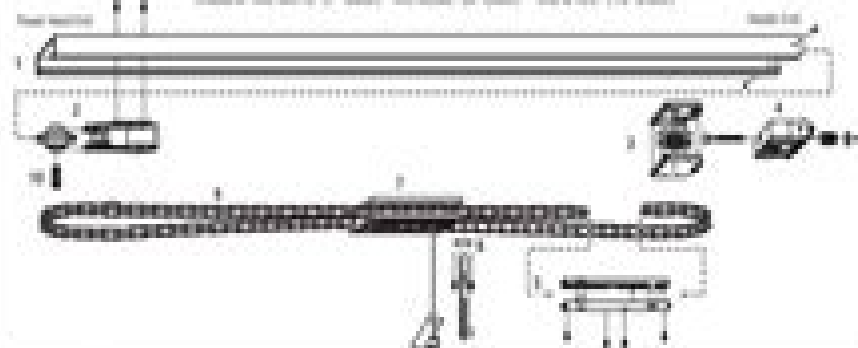


Item Part #	Description	Item Part #	Description
1. —	Roller	7. —	Roller with position tab
2. 803337	Special roller assembly	8. 803077	Roller assembly (7' Door)
3. 803076	Roller guide	9. 803076	Roller assembly (8' & 10' Door)
4. 803432	Roller holder with tension roller assembly	10. 803038	Pin
5. 803603	Roller end stop	11. 803076	Straight steel pin
6. 803076	Belt connector	12. 803432	Shaft adapter

Fig. 14

Chain Rail Assembly

Model# 80-8076 (7' Door) 80-8088 (8' Door) 80-8108 (10' Door)



Item Part #	Description	Item Part #	Description
1	Roller	1	803077 Roller assembly (7' door)
2	803338 Special roller assembly	2	803076 Roller assembly (8' & 10' door)
3	803432 Roller holder with tension roller assembly	3	803038 Pin
4	803603 Roller end stop	4	803076 Straight steel pin
5	803274 Chain connector	5	803432 Shaft adapter
6	Chain with position tab		

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