



6e. INSTALLATION

1. Flywheel

(a) Remove the nut and washer from the pinion shaft then using a hoist lift the flywheel into position on the flywheel hub.

(b) Secure the flywheel to the hub with the shear bolt (1-18) ensuring that the head is to the rear then tighten to 21.5 to 24.5Nm (16 to 18lbf).

(c) Locate the dogs (2-21) in the clutch hub, if these were removed, ensuring that the longest part of the leg is to the outside, then install the pins (5-21).

(d) Position the over-running clutch in the flywheel then install the washer (2-17) and nut (1-17).

(e) Tighten the nut to 204 to 406 Nm (150 to 300lbf) then install the cotter pin.

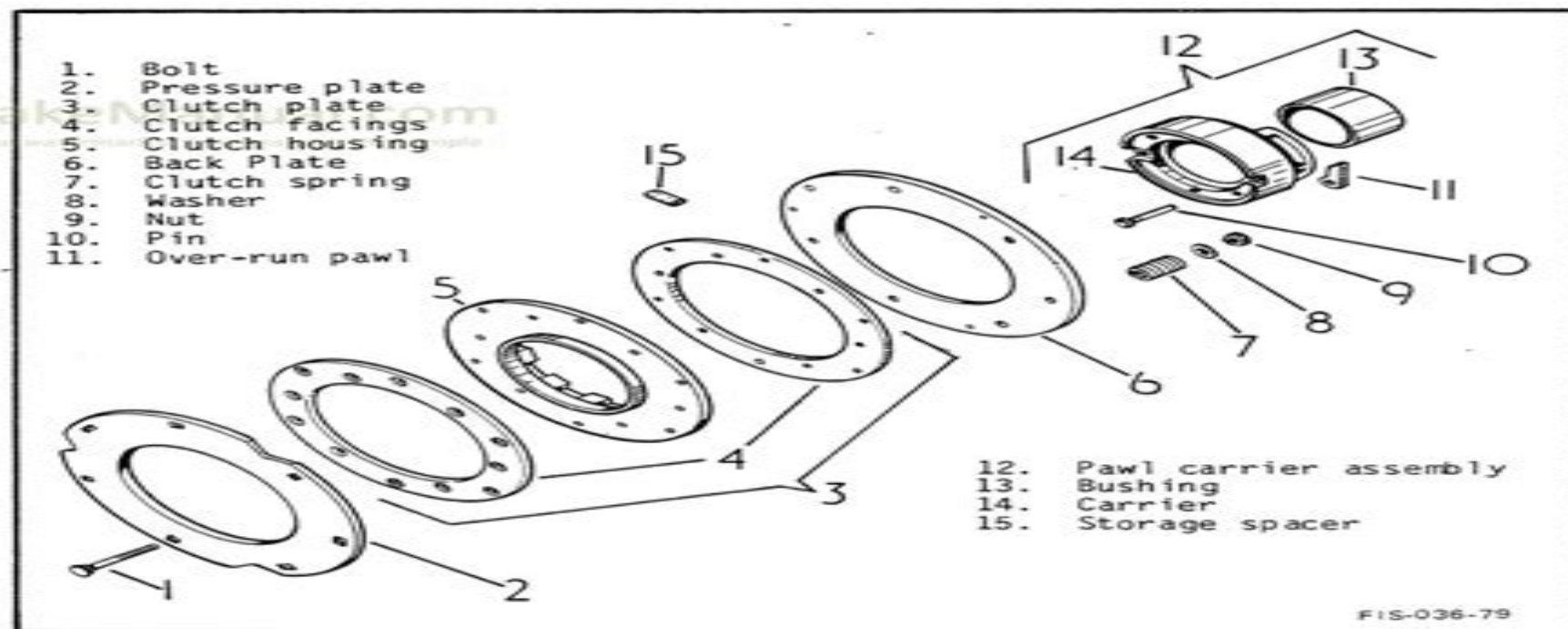


Figure 22

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