

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley
2	PIP pulley
3	Timing gear cover
4	Oil pump
5	PIP gear
6	Timing gear
7	PIP gear
8	Oil pump

9	Oil pump
10	Oil pump
11	Oil pump
12	Oil pump
13	Oil pump
14	Oil pump
15	Oil pump
16	Oil pump
17	Oil pump

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

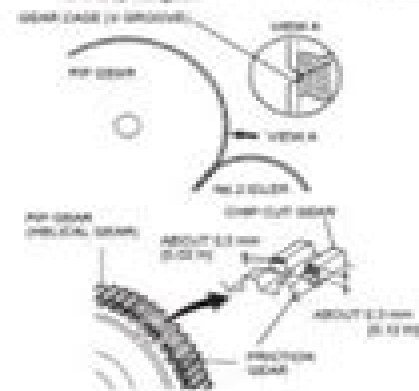
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship out gear is hard to find, move the PIP gear on notch back and forth, then check the ship out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

CONTINUED

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Haynes Mazda B-Series Pick-Ups Owners Workshop Manual, No. 267 Mike Stubblefield, John Harold Haynes, 1990
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Table of Contents Mazda B Series Workshop Manual 1984

1. Understanding the eBook Mazda B Series Workshop Manual 1984
 - The Rise of Digital Reading Mazda B Series Workshop Manual 1984
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda B Series Workshop Manual 1984
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda B Series Workshop Manual 1984
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda B Series Workshop Manual 1984
 - Personalized Recommendations
 - Mazda B Series Workshop Manual 1984 User Reviews and Ratings
 - Mazda B Series Workshop Manual 1984 and Bestseller Lists

5. Accessing Mazda B Series Workshop Manual 1984 Free and Paid eBooks
 - Mazda B Series Workshop Manual 1984 Public Domain eBooks
 - Mazda B Series Workshop Manual 1984 eBook Subscription Services
 - Mazda B Series Workshop Manual 1984 Budget-Friendly Options
6. Navigating Mazda B Series Workshop Manual 1984 eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda B Series Workshop Manual 1984 Compatibility with Devices
 - Mazda B Series Workshop Manual 1984 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda B Series Workshop Manual 1984
 - Highlighting and Note-Taking Mazda B Series Workshop Manual 1984
 - Interactive Elements Mazda B Series Workshop Manual 1984
8. Staying Engaged with Mazda B Series Workshop Manual 1984
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mazda B Series Workshop Manual 1984
9. Balancing eBooks and Physical Books Mazda B Series Workshop Manual 1984
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda B Series Workshop Manual 1984
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mazda B Series Workshop Manual 1984
 - Setting Reading Goals Mazda B Series Workshop Manual 1984
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mazda B Series Workshop Manual 1984
 - Fact-Checking eBook Content of Mazda B Series Workshop Manual 1984
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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