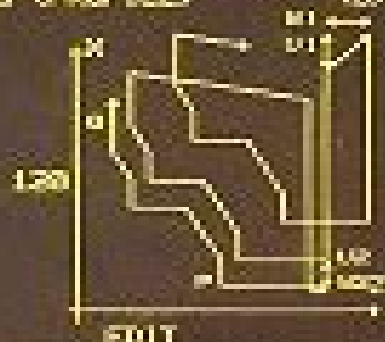


GE Fanuc OT

PROGRAM
G73 P ROUGH CUTTING PROFILE

G73 G G G
U1 100.000
W1 50.000
R G
G73 G G G
P 30 G
Q 20.000
T P M
S



[G.MENU]

POS1	0.0	0.0	0.0	STOP
POS2	0.0	0.0	0.0	STOP
POS3	0.0	0.0	0.0	STOP
POS4	0.0	0.0	0.0	STOP
POS5	0.0	0.0	0.0	STOP
POS6	0.0	0.0	0.0	STOP
POS7	0.0	0.0	0.0	STOP
POS8	0.0	0.0	0.0	STOP
POS9	0.0	0.0	0.0	STOP
POS10	0.0	0.0	0.0	STOP
POS11	0.0	0.0	0.0	STOP
POS12	0.0	0.0	0.0	STOP
POS13	0.0	0.0	0.0	STOP
POS14	0.0	0.0	0.0	STOP
POS15	0.0	0.0	0.0	STOP
POS16	0.0	0.0	0.0	STOP
POS17	0.0	0.0	0.0	STOP
POS18	0.0	0.0	0.0	STOP
POS19	0.0	0.0	0.0	STOP
POS20	0.0	0.0	0.0	STOP

PROGRAM
PROTECT

PROGRAM SOURCE

1.000 1.000 1.000

OPERATION SELECT

1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000

EXECUTION

1.000 1.000 1.000

OPERATION

1.000 1.000 1.000 1.000 1.000 1.000

COORDINATE

1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000

AXIS CORRECTION

1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000
1.000 1.000 1.000

SPINDLE

1.000 1.000 1.000

COOLANT

1.000 1.000 1.000

SPINDLE



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Hardinge Brothers



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