

Machine Status Window



Graphic Window



Program Window

```

1 O0000 (L/CHC, HEN/02.0/3)
2 G1700 G000, L100, M0
3 G1710 G1, F00, S00, C0, M00, T0, F0, L000, M00
4 T01
5 G1040 G10, L0, F000, S000, C000, M0, T0, C0, Z0
6
7 G1200 T1, M0, M0, M0
8 G1202 M07, S1000, M000, M00, T00, M0, C00, F00, M0
9 M0, L0, M0, T1, M0
10
11 G1203 M09, M0000, M0000, M00, T00, M00, M00
12
13 G1200
14
15 G1200 T1, M0, M0, M0
16 G1202 M07, S1000, M000, M00, T00, M0, C00, F00, M0
17 M0, L0, M0, T1, M0
18
19 G1203 M09, M0000, M0000, M00, T00, M00, M00
20
21 G1200
22 M00

```



Fanuc Oi Cnc Programming Manual

J Rink



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