



ARMORER'S MANUAL

Pump Action Shotgun Model 500, Model 590



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2-1-1 ACTION BAR ASSEMBLY

The Action Bar Assembly consists of the action bar, action bar spring, action bar pin, and action bar nut. See Figure 2-1-1.



Figure 2-1-1
Action Bar Assembly

2-1-2 RECOIL SPRING ASSEMBLY

The Recoil Spring Assembly consists of the recoil spring, recoil spring pin, recoil spring nut, recoil spring pin, and recoil spring nut. See Figure 2-1-2.



Figure 2-1-2
Recoil Spring Assembly

2-1-3 ACTION BAR ASSEMBLY

The Action Bar Assembly consists of the action bar, action bar spring, action bar pin, and action bar nut. See Figure 2-1-3.



Figure 2-1-3
Action Bar Assembly

2-1-4 RECOIL SPRING

The Recoil Spring Assembly consists of the recoil spring, recoil spring pin, recoil spring nut, recoil spring pin, and recoil spring nut. See Figure 2-1-4.



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