

Operation Number	Detail Code	Description	Z 50R	XR 85R	XR 100R	XR 200R	XR 250R	XR 350R	XR 600R
110100		ENGINE REMOVE AND REPLACE	0.9	0.9	0.9	2.1	2.1	2.1	2.2
110105		CRANKCASE SET	—	—	—	—	—	6.7	7.0
110110		CRANKCASE GASKET	2.6	2.7	2.7	5.5	5.5	5.5	5.8
110115		LEFT CRANKCASE	2.9	3.6	3.6	6.5	6.5	6.5	6.5
110120		RIGHT CRANKCASE	2.8	3.0	3.0	5.7	5.7	5.7	6.1
110125		CRANKSHAFT, MAIN BEARING, MAIN BEARING HOLDERS (INCLUDES TIMING SPROCKET)	2.6	3.1	3.1	6.4	6.4	6.4	6.1
110135		BALANCER ASSEMBLY, BEARING, SHAFT, CHAIN OR GUIDE	—	—	—	5.8	5.8	5.8	6.0
110140		CAM CHAIN	1.3	2.7	2.7	2.7	2.7	2.7	4.2
110130		CRANKSHAFT OIL SEAL	0.4	0.5	0.5	0.7	0.7	0.7	0.8
110155		LEFT CRANKCASE COVER OR GASKET	0.1	0.1	0.1	0.8	0.8	0.7	0.7
110160		RIGHT CRANKCASE COVER OR GASKET	0.5	0.7	0.7	0.8	0.8	0.8	0.8
111100		CYLINDER, CYLINDER BASE GASKET	1.0	1.4	1.4	2.7	2.7	2.7	3.4
111103		PISTON, RINGS, PIN OR BEARING (ONE)	1.1	1.5	1.5	2.8	2.8	2.8	3.5
111106		CYLINDER HEAD	1.2	1.5	1.5	2.7	2.7	2.7	3.7
111109	G	INTAKE OR EXHAUST VALVE GUIDE (ONE) EACH ADDITIONAL	1.3 0.4	1.6 0.4	1.6 0.4	2.6 0.4	2.6 0.4	2.6 0.4	3.6 0.4
111112	G	VALVE, VALVE SPRING OR SEAL (ONE) EACH ADDITIONAL	1.0 0.1	1.3 0.1	1.3 0.1	2.3 0.1	2.3 0.1	2.3 0.1	3.4 0.1
111115		CYLINDER HEAD GASKET	0.9	1.2	1.2	2.2	2.2	2.2	3.2
111118		CAM SHAFT(S)	0.6	0.7	0.7	1.7	1.7	1.7	2.9
111121		CAM SHAFT SPROCKET, BEARING, BUSHING OR HOLDER	—	0.9	0.9	1.8	1.8	1.9	2.9
111130		CAM CHAIN TENSIONER	—	1.6	1.6	3.2	3.2	2.8	3.9
111133		CAM CHAIN TENSIONER LIFTER, ADJUSTER OR BRACKET ASSEMBLY/PUSHROD ASSEMBLY	0.2	—	—	—	—	2.2	3.4
111136		CAM CHAIN TENSIONER SPRING	0.2	1.6	1.6	3.2	3.2	2.2	3.4
111139		CAM CHAIN TENSIONER GUIDE	—	1.4	1.4	2.2	2.2	2.2	3.2
111148		CAM CHAIN TENSIONER ROLLER(S)	1.0	—	—	—	—	—	—
111151		CAM CHAIN TENSIONER ARM	1.3	—	—	—	—	—	—

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D Kirk

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Table of Contents Mechanics Labor Rate Guide

1. Understanding the eBook Mechanics Labor Rate Guide
 - The Rise of Digital Reading Mechanics Labor Rate Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Mechanics Labor Rate Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mechanics Labor Rate Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mechanics Labor Rate Guide
 - Personalized Recommendations
 - Mechanics Labor Rate Guide User Reviews and Ratings
 - Mechanics Labor Rate Guide and Bestseller Lists
5. Accessing Mechanics Labor Rate Guide Free and Paid eBooks

- Mechanics Labor Rate Guide Public Domain eBooks
- Mechanics Labor Rate Guide eBook Subscription Services
- Mechanics Labor Rate Guide Budget-Friendly Options
- 6. Navigating Mechanics Labor Rate Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Mechanics Labor Rate Guide Compatibility with Devices
 - Mechanics Labor Rate Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mechanics Labor Rate Guide
 - Highlighting and Note-Taking Mechanics Labor Rate Guide
 - Interactive Elements Mechanics Labor Rate Guide
- 8. Staying Engaged with Mechanics Labor Rate Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mechanics Labor Rate Guide
- 9. Balancing eBooks and Physical Books Mechanics Labor Rate Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mechanics Labor Rate Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mechanics Labor Rate Guide
 - Setting Reading Goals Mechanics Labor Rate Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mechanics Labor Rate Guide
 - Fact-Checking eBook Content of Mechanics Labor Rate Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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