



16498

a - Mounting Bolts

Figure 4. Rear Mounts

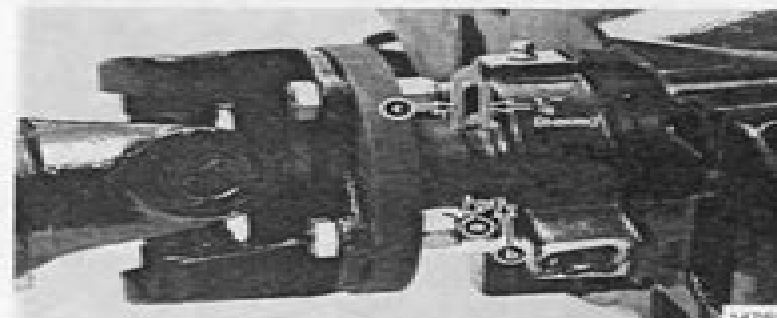
INSTALLATION

NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

IMPORTANT: Failure to properly position output shaft flange (as described following) may result in bearing damage.



14765

a - Flange Shoulder

b - Bearing

c - $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



a - Distance Between Bearing Support Attaching Bolts and Grease Fitting

b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

Mcm 140 Mercruiser Manual

S Nieto



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search me through and find me whole then help me lord to reach my goal help me lord to work for

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gather here today to celebrate the achievements of this young man who has earned the rank of eagle scout we give thanks
for the opportunities and challenges that have brought him to this moment

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prepared no matter the situation and trust in god the father son and holy spirit to divinely guide our days and our deeds in
his peace

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for a scout to light candle duty to others pause for a scout to light candle duty to self pause for a scout to light candle mc in
scouting as in most activities of life there are rules

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living that reflects the best in our nation may serve as a role model for his troop mates and may his life reflect the values of
the scout law the scout oath and traditions of his faith amen

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honor marks the end of one journey a journey of participating in scouting now a new journey begins with a commitment to better scouting where all may participate bless all of n s future endeavors

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web please stand for the invocation let us pray lord god we stand before you tonight in awe of your glory and in gratitude for all your blessings we thank you for bringing us together as a family of scouts gathered to celebrate the accomplishments of richard in attaining the rank of eagle scout

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