

[6] CRANKSHAFT AND PISTON



Main Bearing Case Cover

1. Remove the screws, and lift the cover (1) by screwing two screws (See photo) gradually and evenly.

(When reassembling)

- Place the case cover and the gasket noting each direction (See photo), and tighten the screws.

Tightening torque	Main bearing case screw	9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
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(1) Main Bearing Case Cover

(A) To lift the cover, screw in two screws.



Crankshaft

1. Remove the oil pan and the strainer.
2. Remove the screws (1) and the connecting rod caps, and push out the pistons.
3. Remove the screws (2) and pull out the crankshaft.

(When reassembling)

- Insert the piston in its cylinder in such a manner that the mark "1" toward the flywheel side (See figure). Since the piston is off-set, wrong direction assembling will cause trouble.
- Align the marks on the side of the connecting rod and cap.
- Apply engine oil to the bearing surface and the screws and tighten them to the specified torque.
- Be sure to install the O-ring (3) on the pipe extending from the strainer (See photo).



Tightening torque	Oil pan screw		9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
	Connecting rod screws	(Non flange bolts)	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Bearing case screw 2	(Non flange bolts)	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Oil pressure switch		14.7 to 18.6 N·m 1.5 to 2.0 kgf·m 10.8 to 14.5 ft-lbs

(1) Screw

(2) Screw

(3) O-ring



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Kubota (Firm).



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