OPERATING INSTRUCTION

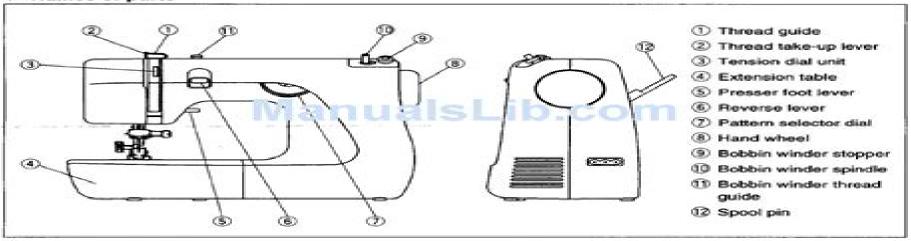
For your safety.....

- Always turn off the power and unplug from the outlet. When leaving the machine unattended. When attaching or removing parts. When cleaning the machine. When the electric current is shut off.
- During operation, keep an eye on sewing area.Do not touch moving parts such as the Thread takeup lever, Hand wheel, Needle.

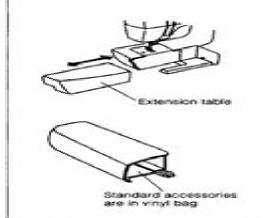
Before sewing

- Clean the machine with soft cloth to prevent oil and dust from the machine.
 Do not use thinner, benzine, etc. for cleaning.
- Do not use the machine except as described in these instructions.

1 Names of parts



2 Free Arm sewing



For Free Arm sewing, slide the Extension table to the left and remove.

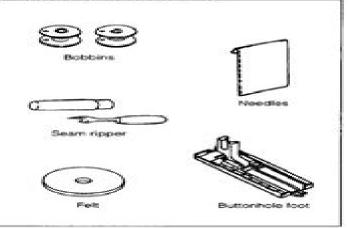
To replace Extension table.

Slide the Extension table along the Free Arm inserting tab into the slot.

Accessory kit.

Standard accessories located inside the Extension table.

Standard accessories



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Janome Serger Machine Manual:

Whispering the Strategies of Language: An Psychological Quest through Janome Serger Machine Manual

In a digitally-driven world where monitors reign supreme and quick connection drowns out the subtleties of language, the profound secrets and emotional subtleties concealed within phrases frequently move unheard. Yet, located within the pages of **Janome Serger Machine Manual** a captivating literary value blinking with natural emotions, lies an exceptional journey waiting to be undertaken. Composed by an experienced wordsmith, that wonderful opus invites viewers on an introspective journey, delicately unraveling the veiled truths and profound impact resonating within ab muscles material of each word. Within the mental depths of this moving review, we will embark upon a heartfelt exploration of the book is core subjects, dissect their captivating publishing type, and succumb to the strong resonance it evokes heavy within the recesses of readers hearts.

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