

LUBRICATION

Oil Filter

The life of your engine depends upon clean oil being circulated to all bearings. Every good tractor operator knows that dirt and other injurious materials eventually get into the crankcase of the engine and that in the normal course of engine operation the lubricating oil undergoes changes which produce sludge, acids, gums, varnish, and other harmful by-products.

The purpose of the oil filter is to separate and remove the dirt and other foreign substances from the oil to prevent these injurious materials from being circulated to the engine. This filter will keep the circulating oil free of harmful materials for 150 hours of operation under normal operating conditions. By following the simple, common-sense procedure for keeping dirt and oil impurities away from precision-made engine parts, you will safeguard your tractor engine against undue wear and the operating troubles and upkeep expense which are a natural result of that condition.

Note: To avoid delays, we recommend that you carry extra filter elements on hand so that replacement can be made at the proper time.

Changing the Filter Element

1. Do not change the element while the engine is running.
2. Remove the oil filter base drain plug and allow the oil filter to drain completely.
3. Clean the filter case to prevent dirt from dropping into the base.
4. Unscrew and remove the retaining bolt.
5. Lift up and remove the case.
6. Remove the old element.

Note: If some special equipment on the tractor prevents lifting the case over the element, remove the case and the element together.

7. Wipe out the base and the case with a cloth dampened with kerosene.

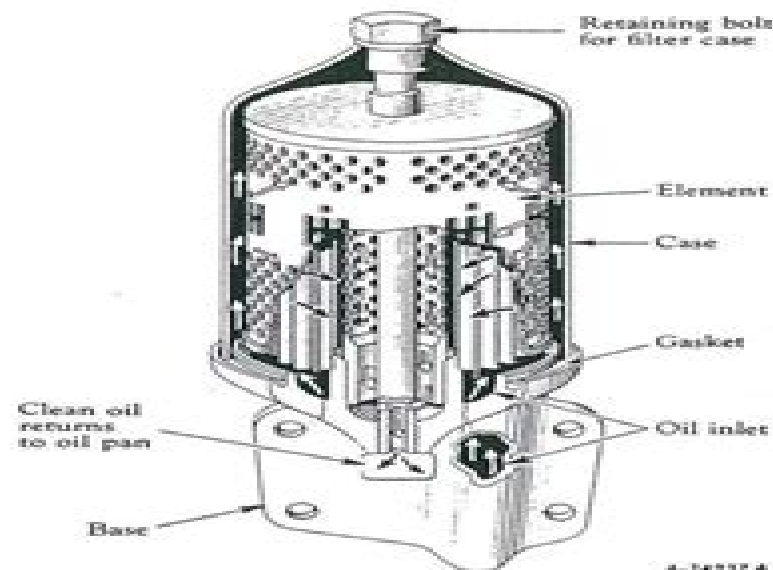
8. Install the new filter element as follows:

- (a) Replace the drain plug in the filter base and install the new filter element.

- (b) Inspect the small metering hole at the threaded end of the oil filter retaining bolt, and make sure that it is not plugged. A plugged metering hole will impair or stop all oil flow through the oil filter element.
- (c) Make sure that the case gasket is in place and in good condition. Then replace the case and retaining bolt, being careful not to jam the retaining bolt down into the filter seal located inside the filter element. Lower the retaining bolt carefully and screw it through the seal, into the filter base, and tighten securely.

9. Drain and refill the crankcase oil pan with new oil as instructed in the "Lubrication Guide."

10. Start the engine and check the oil pressure indicator to see whether lubricating oil is circulating through the engine; then inspect the filter for oil leaks.



Illustr. 29
Cutaway view of the oil filter showing the passage of oil through the inside and outside surfaces of the filter element.

Farmall 350 Repair Manual Hydraulic Fluid

Tobias Bleicker



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