

Machine Status Window



Graphic Window



Program Window

```

1  O0000 (L/CHC, HEN/02.0/3 )
2  G1700 G000, L1200, M0.
3  G1710 G01, F000, S000, C0, M00, C0, F0, L1200, M00.
4  F00.
5  G1740 G10, L10, F1000, S000, C000, M0, F0, C0, Z0.
6
7  G1700 T1, M0, M0, M0.
8  G1702 M07, S1, M10, M1000, F000, F00, M0, C00, F000, M0,
   L0, M0, F0.
9  M0, L0, M0, T1, M0.
10 G1703 M09, M0000, M1000, F000, F000, F00, F00, M0000
   S100, M0000, C00, L1, M0, T1, M10, M0.
11 G1700.
12
13 G1700 T1, M0, M0, M0.
14 G1702 M07, S1, M10, M1000, F000, F00, M0, C00, F000, M0,
   L0, M0, F0.
15 G1703 M09, M0000, M1000, F000, F000, F00, F00, M0000
   S100, M0000, C00, L1, M0, T1, M10, M0.
16
17 G1700.
18 M00.
  
```

Program window displaying a list of G-code commands for a CNC program, including tool changes, feed rates, and spindle speeds.



Fanuc 32i Cnc Programming Manual

Emilie Sanchez



Fanuc 32i Cnc Programming Manual:

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depending on the size of the file being copied If a file with file name TESTPROG already exists in the memory card it may be overwritten unconditionally or a message confirming the overwriting may be displayed depending on a parameter setting In case of such a warning message press the EXEC soft key to overwrite and CAN soft key to cancel writing However system information such as PMC ladder is always overwritten unconditionally The copied file is automatically assigned the highest existing file number plus one The comment if any with the O word i e in the first block of the program will be displayed in the COMMENT column of the card directory To write all programs type 9999 as the program number In this case if file name is not specified all the programs are saved in file name PROGRAM ALL on the memory card A file name can have up to 8 characters and an extension up to 3 characters XXXXXXXX XXX Repeat the last three steps to copy more files Finally press the CAN soft key to cancel the copying mode and go to the previous menu

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