

Machine Status Window

[illegible]

Graphic Window



Program Window

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1  ORIGIN 1/PCB, HENLAF02/1 )
2  G17000 B100, L1200, M0. )
3  G17110 B1 400, B00, C5, M0.0 C3, F1, L300, M0. )
4  F01. )
5  G10400 B10, L5, F100, S000, C500, M1, B1, C3, F2, )
6  )
7  G12000 F1, M0, M0, M0. )
8  G12002 M07.5 W13, M10000 F00, F00, M0, F00, F00, M0,
   L0, M0, F1. )
9  M0, L0, M0, F1, M0. )
10 G12003 M09, M00072 M-100, J00013 F00, F00, M00013
    J-00, M00000 F00, L1, M0, F1, M13, M0. )
11 G12005 )
12 )
13 G12000 F1, M0, M0, M0. )
14 G12002 M07.5 W13, M10000 F00, F00, M0, F00, F00, M0,
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15 G12003 M09, M00072 M-100, J00013 F00, F00, M00013
    J-00, M00000 F00, L1, M0, F1, M13, M0. )
16 )
17 G12005 )
18 M00. )

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Fanuc Programming And Maintaine Manual For Cnc Lathe Machine

Jin-Ying Zhang



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