

CÓMO SOLDAR COBRE

PASO	VISUALIZACIÓN	PROCEDIMIENTO Y OBSERVACIONES
1. Medición		- Medir exactamente la longitud del tubo, ya que éste debe llegar hasta el fondo del casquillo de la conexión. - Medidas demasiado cortas o largas deterioran la calidad de la junta.
2. Corte		- Cortar el tubo en ángulo recto y a la longitud medida. - Puede emplearse un cortador de tubos de tipo disco, una sierra para metales, una rueda abrasiva o una sierra de banda portátil o estacionaria. - Evitar que el tubo se deforme al cortarlo.
3. Escariado y limpieza		- Escariar todos los diámetros interiores de los extremos del tubo cortado para eliminar las rebabas creadas durante el corte. Así se logra una superficie lisa para un mejor flujo. - Lijar suavemente los extremos del tubo y los casquillos de unión con papel abrasivo. - El lijado excesivo producirá un encastre defectuoso de las piezas y una junta de mala calidad, por lo que debe evitarse.
4. Aplicación del fundente y ensamble		- El fundente elimina los residuos de óxido, facilita el flujo y evita que las superficies a soldar se oxiden durante el calentamiento. - Aplicar con pincel una capa delgada y uniforme del fundente al tubo y al casquillo. - No aplicar con los dedos ni utilizar grandes cantidades, ya que el fundente es corrosivo. - Ensamblar las piezas a soldar.
5. Calentamiento		- Comenzar a calentar con el soplete, desplazando la llama en dirección perpendicular al tubo, luego el casquillo y finalmente entre el tubo y el casquillo. - No sobrecalentar, ya que se puede quemar el fundente quitándole su eficacia. - Mantener el soplete en la base del casquillo y tocar la junta con la varilla de aporte. Si esta derrite, se ha logrado la temperatura adecuada; si no, se debe seguir calentando.
6. Aplicación de la varilla de aporte		- Una vez lograda la temperatura adecuada, comenzar a soldar. - No utilizar exceso de metal: la cantidad correcta equivale a la circunferencia del tubo. - El metal fundido fluye hacia la junta por acción capilar sin importar si el flujo es hacia arriba, hacia abajo u horizontal. - La acción capilar es más eficaz cuando el espacio entre las superficies a soldar oscila entre 0,002 y 0,005 pulgadas.
7. Enfriamiento y limpieza		- Dejar enfriar. - Limpiar el excedente del fundente con un paño limpio y terminar de enfriar con un paño húmedo.
8. Comprobación		- Comprobar la eficacia de la junta mediante métodos normalizados para el servicio propuesto.

Manual En De Cobra

Richard B. Ford, Elisa Mazzaferro



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Technical Manual United States. War Department,1943 **Manual do Agricultor Brasileiro ... segunda edição ...**
por C. A. Taunay, sendo collaborador na parte agronomica e botanica, L. Riedel. (Appendice.). Carlos Augusto
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of the Madras Presidency, in Illustration of the Records of Government & the Yearly Administration Reports Madras (India :
Presidency),1885 **Manual financiero y tributario para iglesias y ministros religiosos** Paul E. Bellini, CPA,
M.S.,2014-07-30 A complete an essential manual in Spanish for all pastors and religious leaders that would like to manage
and run a church of God in order This manual will teach you all church s and pastor s legal and tax responsibilities Some of
the topics are the following how to form a church church and politics how can a church lose their tax exempt status board
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iglesia como el pastor se puede eximir de impuestos y mucho mas **Manual de las relaciones industriales y**
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inmunidad y seroterapia para estudiantes y médicos prácticos S. Rubiano,M. Anfruns,1914 **Manual de fonética e**
fonologia da língua portuguesa Willis C. Fails,J. Halvor Clegg,2021-10-21 Escrito inteiramente em portugu s o Manual de
fon tica e fonologia da l ngua portuguesa uma obra que abrange todos os aspectos fon ticos e fonol gicos desse idioma
inclusive as quest es de fon tica ac stica e auditiva fonot tica e tra os suprasegmentais que a maioria dos livros did ticos n o
aborda Neste livro o estudante encontrar uma introdu o detalhada e exata mas acess vel fon tica e fonologia da l ngua
portuguesa Inclui cap tulos introdut rios que contextualizam essas disciplinas no campo geral da lingu stica e salientam o
papel dos sons e sua representa o na comunica o humana Principais caracter sticas Escrito por fonetistas qualificados e
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Kirk & Bistner's Manual de Procedimentos Veterinários e Tratamentos de Emergência Richard B. Ford,Elisa Mazzaferro,2013-03-19 A 9a edi o atualizada de Kirk Bistner Manual de Procedimentos Veterin rios e Tratamento Emergencial abrange a conduta em situa es de emerg ncia e estrat gias para lidar com centenas de desafios de diagn sticos e tratamentos n o emergenciais em pequenos animais O formato pr tico proporciona acesso r pido a informa es essenciais tornando o indispens vel em situa es de emerg ncia al m de ser convenientemente organizado por sistemas corporais e por sinais observados a fim de auxiliar a elabora o do diagn stico e tratamento em todas as situa es cl nicas Caracter sticas da consulta f cil e r pida do manual M todos comprovados para reconhecer e tratar emerg ncias al m de informa es importantes para a pr tica di ria Instru es passo a passo para os principais procedimentos cl nicos de emerg ncia e n o emergencial Dicas e solu es pr ticas para a realiza o de um exame completo no animal de pequeno porte Diretrizes claras e concisas para a avalia o de sinais cl nicos e de dados de testes laboratoriais Guia de refer ncia r pida para a conduta do paciente em emerg ncia convenientemente localizado no ndice de r pido acesso Formul rio de medicamentos abrangente com medicamentos de emerg ncia em destaque para consulta r pida Informa es atualizadas sobre avalia o preven o e tratamento da dor Informa es completas sobre a conduta em envenenamento e emerg ncias toxicol gicas As mais recentes diretrizes sobre vacina o e protocolos recomendados **Manual de Cirugía Ortopédica y Traumatología** ,2010-03-15 El manual de la Sociedad Espa ola de Cirug a Ortop dica y Traumatolog a SECOT tiene como objetivo ser una obra de actualizaci n y referencia para todos los traumat logos de lengua espa ola Dise ado para facilitar la b squeda r pida de temas en relaci n con la especialidad de Ortopedia y Traumatolog a la obra incorpora res menes actualizados y sencillos de aqu llas cuestiones con las que los facultativos especialistas o en v as de formaci n se van a encontrar con mayor frecuencia en su pr ctica cotidiana El libro se

ha estructurado de manera clara dividiendo en dos grandes apartados los contenidos El primero con nueve secciones agrupa los temas generales que incluyen las ciencias básicas pilar fundamental sobre el que se apoya cualquier avance de la especialidad El segundo con seis secciones más recoge por separado las patologías traumáticas y ortopédicas del miembro superior inferior y de columna y pelvis Se incluyen multitud de figuras tablas e ilustraciones así como una bibliografía actualizada en cada uno de los temas Escrito por más de cien profesionales destacados en las diferentes áreas el Manual de la SECOT refleja el vigor de un colectivo médico que se refleja en el soporte científico de la obra e incide directamente en el objetivo prioritario de cualquier sociedad médica y científica el beneficio de los pacientes **MANUAL DE INGENIERÍA**

ECONÓMICA Rodolfo Enrique Sosa Gómez, 2025-05-24 El Manual de Ingeniería Económica es la solución práctica al aprendizaje de las Matemáticas Financieras pues la metodología utilizada permite entender y desarrollar con habilidad y destreza planteamientos sobre los temas de Interés Simple Interés Compuesto Series Periódicas o Anualidades Gradientes Sistemas de Amortización Fondos de Inversión y planteamientos para la Evaluación Financiera de Proyectos siendo estos aspectos de uso cotidiano para el estudiante o profesional de las ciencias administrativas contables y financieras directivos empresariales o cualquier persona que necesite tomar decisiones de inversión o financiación El valor diferencial de este texto consiste en presentar propuestas de solución a los diferentes casos y planteamientos expuestos en cada capítulo a través del desarrollo de fórmulas convencionales del manejo de la calculadora financiera y también mediante el uso de Excel paso a paso de manera autodidacta e imprimiendo una dinámica práctica y de fácil acceso al lector Rodolfo Enrique Sosa Gómez autor de esta obra es Administrador de Empresas de la Universidad Cooperativa de Colombia Especialista en Gerencia Financiera de la Universidad Jorge Tadeo Lozano Especialista y Magister en Administración de la Universidad EAFIT de Medellín con Estudios de Valoración de Empresas en la Universidad de los Andes Ha sido docente por más de 18 años en programas de pregrado y posgrados en la Universidad Sergio Arboleda Universidad Cooperativa de Colombia Universidad del Magdalena y Universidad Jorge Tadeo Lozano dirigiendo las cátedras de Matemáticas Financieras Evaluación Financiera de Proyectos Gerencia Financiera y Excel Financiero entre otras asignaturas En el sector real se ha desempeñado en cargos Directivos y Gerenciales en entidades de servicios financieros y bancarios telecomunicaciones comerciales industriales agrícolas instituciones educativas en el sector público y como asesor y consultor de empresas *Poor's Manual of Industrials*, 1911

A Manual of Toxicology Albert Harrison Brundage, 1913 Manual de sociedades F. Muñoz García-Crego, 1922

Manual de beneficios del seguro social Stanley A. Tomkiel, 2002 Sus beneficios del Seguro Social pueden ser fundamentales para su bienestar Escrito por un abogado y ex representante de la Administración de Seguro Social el Manual de beneficios del Seguro Social le proporciona toda la información fidedigna necesaria para comprender en qué consisten sus beneficios y aprovecharlos al máximo **Manual de versificação românica medieval** Segismundo Spina, 2003

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