

7.1.1 DTC Valve Specifications

Set Point: $89.4^{\circ}\text{C} \pm 2.4^{\circ}\text{C}$ ($193^{\circ}\text{F} \pm 5^{\circ}\text{F}$)

Liquid Line Connection: $3/8"$

7.1.2 Valve Installation

The valve bulb must be installed in the top cap thermal well to adequately control scroll temperatures. The valve should be tightened on the injection fitting to a torque of 24-27 Nm (216-245 in. lbs.) It is recommended the valve is located perpendicular to the compressor orientation however it will function properly in any orientation. The capillary tube connecting the valve to the bulb should be positioned at least 13 mm away from the side of the scroll to avoid contact during operation.

The DTC Valve is supplied with an insulating cap which is applied to the top of the compressor, the valve cap could be replaced with thermal grease. This grease should be applied (minimum of 6 mm thick) to insulate and protect the valve. It is recommended to spread a thin film of thermal grease around the DTC Valve bulb before installing into the top cap well. We also recommend that a shut off valve in the liquid line is installed before the DTC valve, for ease of service.

7.1.3 Compressor or Valve Service

Replacing a ZF compressor using the DTC Valve: We recommend replacing both the DTC Valve and the compressor at the same time. If you wish to use the existing DTC Valve, the valve filter should be cleaned and/or replaced.

Replacing a capillary tube on a ZF compressor: The DTC Valve is not backward compatible on compressors with no thermal well in the top cap.

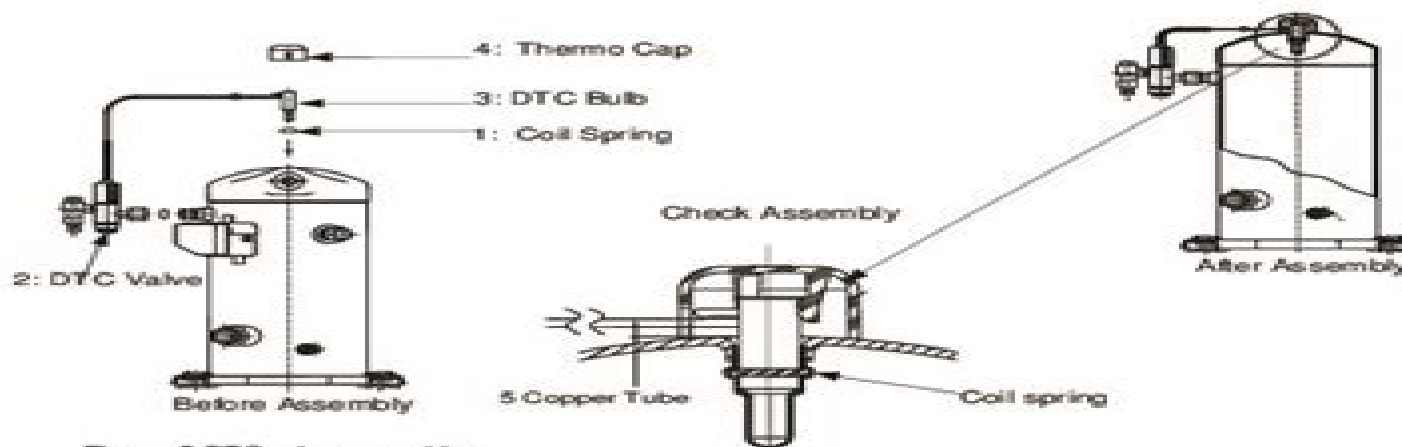


Figure 2 DTC valve assembly

Assembly Procedure

- 1 Verify Coil Spring is seated in the "Groove" located in the well on top of the compressor.
- 2 Thread the Discharge Temperature (DTC) valve onto the injection stub on the side of the compressor.
The Torque setting should be 24-27N/M (216-240 in/Lbs)
- 3 Press the DTC bulb into the well on top of the compressor until the DTC bottoms out in the well.
- 4 Snap the Thermo. cap onto the DTC bulb on top of the compressor
- 5 The copper tube from the DTC bulb should be approximately 0.125mm (1/8") from the top of the compressor

Manual Copeland Compressors

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