

20 Basic Engine

20-4 Crankshaft, Main Bearings, and Flywheel

Tractors - 4320
TM-1029 (Dec-74)

Support the oil seal housing and use JIC-24 Driver to press oil seal flush with the housing flange. The closed side of the seal is toward the flange side of the housing.

Lubricate seal lip with engine oil and carefully fit seal and housing over the wear sleeve. Snug, but do not tighten housing cap screws.

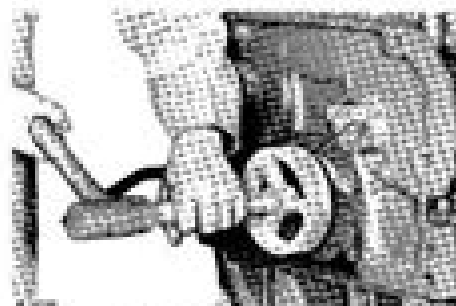


Fig. 4-Installing Rear Oil Seal

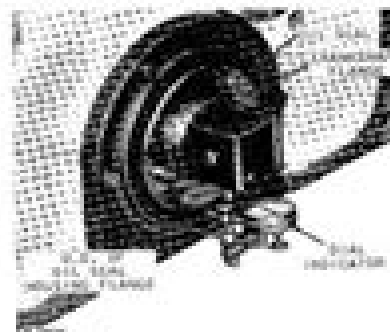


Fig. 5-Checking Oil Seal Housing Run-Out

Attach a dial indicator base to the crankshaft flange (Fig. 5). Locate the dial indicator on the O.D. of the oil seal housing flange. Turn the crankshaft and check housing bore run-out. Lightly tap the housing to bring into 0.0005 inch maximum run-out. Tighten cap screws to 20 ft-lbs torque.

Front Oil Seal and Wear Sleeve

To install wear sleeve, coat inner diameter with permalux and use special installation tool to install sleeve on crankshaft.

Like in U.S.A.

To install new oil seal in timing gear cover, support the oil seal bore area of the timing gear cover. Press seal flush with inside of cover. The spring-loaded lip of the seal should face inward.

Install key in crankshaft keyway and install damper pulley by first driving damper pulley on, then pulling on with cap screw and washer. Use Loctite sealant on special hydraulic pump drive screws and install on damper pulley.

FINAL INSTALLATION

Install pistons and connecting rods.

Install oil pump and oil pan.

Install remaining engine parts and install engine in tractor.

Fill crankcase with proper quantity and viscosity of oil. See operator's manual.

Fill cooling system. See operator's manual.

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Xiaolong Qi



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The Top Books of the Year John Deere User Manual 4320 The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the fascinating narratives that have enthralled audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This poignant tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover expertly weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can prevail. John Deere User Manual 4320 : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This spellbinding historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a masterful and thrilling novel that will keep you guessing until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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