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CONDENSED SERVICE DATA

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GENERAL					
Engine Make	Own	Own	Own	Own	Own
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Bore—Inches	3-3/8	3 1/4	3-3/8	3-3/8	3-3/8
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Compression Ratio	19.3:1 (B-275) 20.1:1 (354)	23:1	6.3:1	7.6:1	7.7:1
Compression Pressure at 200 rpm					
Cranking Speed	330-335	445-470	80-105	180	180
Cylinder Sleeves Wet or Dry?	Wet	Wet	Wet	None	None
Forward Speeds—Number of	8	8	8	8	8
Main Bearings—Number of	5	5	5	3	3
Alternator, Generator and Regulator Make					
Starter Make	Lucas	Delco-Remy (1)	Lucas	Delco-Remy	Delco-Remy
Distributor Make	Lucas	Delco-Remy (1)	Lucas	Delco-Remy	Delco-Remy
	---	---	Lucas (2)	IH	IH

(1) B-414, 364 and 384 Lucas. (2) 354 Delco-Remy.

Ih B414 Service Manual

**Thirumalaisamy P.
Velavancorresponding**



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