

## POWERSHIFT TRANSMISSION

Before disassembling the Powershift Transmission it is necessary to carry out the following Steps:

- Separate the Tractor (Engine and Speed Transmission), refer to Section 6002.
- Remove the Speed Transmission, refer to Section 6004.

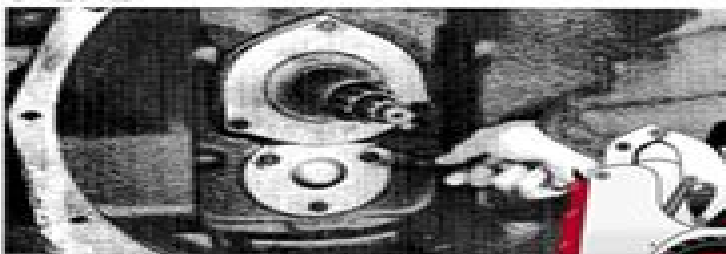
**NOTE:** It is not necessary to remove the Speed Transmission to service the Powershift Clutch.

### Removal and Installation

#### STEP 1

Remove the Clutch Shaft, Thrust Bearing and Thrust Bearing Yoke, refer to Section 6001.

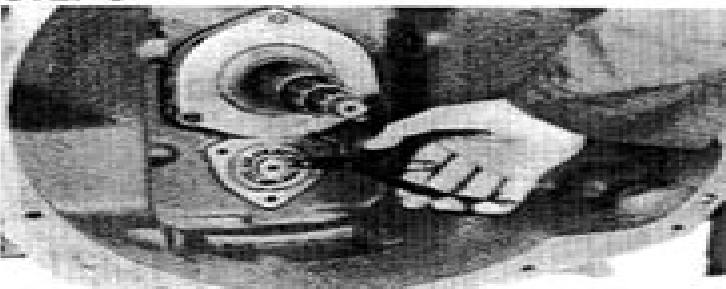
#### STEP 2



Remove the PTO Driven Shaft cover bolts and remove the cover.

**NOTE:** For Installation, apply Loctite 515 to the PTO Driven Shaft cover. Apply Loctite 271 to the retaining bolts, install and tighten the bolts to a torque of 45 to 50 Nm (33 to 37 lb ft).

#### STEP 3



Remove the snap ring from the PTO Driven Shaft.

#### STEP 4



A59130

Disconnect the electrical harness. Remove the baseplate retaining bolts and remove regulator valve baseplate assembly. Remove the inlet tube (1) and discard the o-rings.



D19909

Drive the shaft from the bearing.

# Ibm 4230 Service Manual

**Yicheng Fang**



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