

## G-Code Reference List

G Code	Function
G00	Positioning at rapid travel;
G01	Linear interpolation using a feed rate;
G02	Circular interpolation clockwise;
G03	Circular interpolation, counterclockwise;
G04	Dwell
G17	Select X-Y plane;
G18	Select Z-X plane;
G19	Select Z-Y plane;
G20	Imperial units;
G21	Metric units;
G27	Reference return check;
G28	Automatic return through reference point;
G29	Move to a location through reference point;
G31	Skip function;
G32	Thread cutting operation on a Lathe;
G33	Thread cutting operation on a Mill;
G40	Cancel cutter compensation;
G41	Cutter compensation left;
G42	Cutter compensation right;
G43	Tool length compensation;
G44	Tool length compensation;
G50	Set coordinate system (Mill);
G50	Maximum RPM (Lathe);
G52	Local coordinate system setting;
G53	Machine coordinate system setting;
G54	Set Datum;
G55	Set Datum;
G56	Set Datum;
G57	Set Datum;

G Code	Function
G58	Set Datum;
G59	Set Datum;
G70	Finish cycle (Lathe);
G71	Rough turning cycle (Lathe);
G72	Rough facing cycle (Lathe);
G73	Chip break drilling cycle;
G74	Left hand tapping (Mill);
G74	Face grooving cycle;
G75	OD groove pecking cycle (Lathe);
G76	Boring cycle (Mill);
G78	Screw cutting cycle (Lathe);
G80	Cancel cycles;
G81	Drill cycle;
G82	Drill cycle with dwell;
G83	Peck drilling cycle;
G84	Tapping cycle;
G85	Bore in, bore out;
G86	Bore in, rapid out;
G87	Back boring cycle;
G90	Absolute programming;
G91	Incremental programming;
G92	Reposition origin point (Mill);
G92	Screw thread cutting cycle (Lathe);
G94	Per minute feed;
G95	Per revolution feed;
G96	Constant surface speed (Lathe);
G97	Constant surface speed cancel;
G98	Feed per minute (Lathe);
G99	Feed per revolution (Lathe);

# G Code Reference Manual

**Emilie Sanchez**



## **G Code Reference Manual:**

## **G Code Reference Manual** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become much more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is truly remarkable. This extraordinary book, aptly titled "**G Code Reference Manual**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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web describe some ways that time was wasted during the project that you are thinking of and how the project s schedule was adjusted or could have been adjusted to account for the wasted time your journal entry must be at least 200 words

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web may 27 2021 for this assignment you will be reading the case moss and mcadams accounting firm on pp 94 96 in your textbook once you have finished reading the case study you will address the prompts below define functional matrix and projectized organizational structures and list the strengths and weaknesses of each

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web identify the core agile project management principles p2p used in managing this project how would the project have been handled differently if traditional project management principles had been utilized instead reread pages 17 18 in chapter 1 or your textbook and answer the following questions about this case

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web dec 20 2019 throughout the duration of this course you will be developing a project plan to present to your stakeholders in order to make this a meaningful course it is important that you select a project that aligns with your current work situation or a potential future work environment of interest to you

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web sep 11 2018 in unit vii you will formulate a powerpoint in which you will present your project plan to your stakeholders based on your work from earlier units for this assignment you will be choosing the project for which you wish to formulate your project plan please click here to complete the template your completed document should be at

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